

Switch® bowling with style

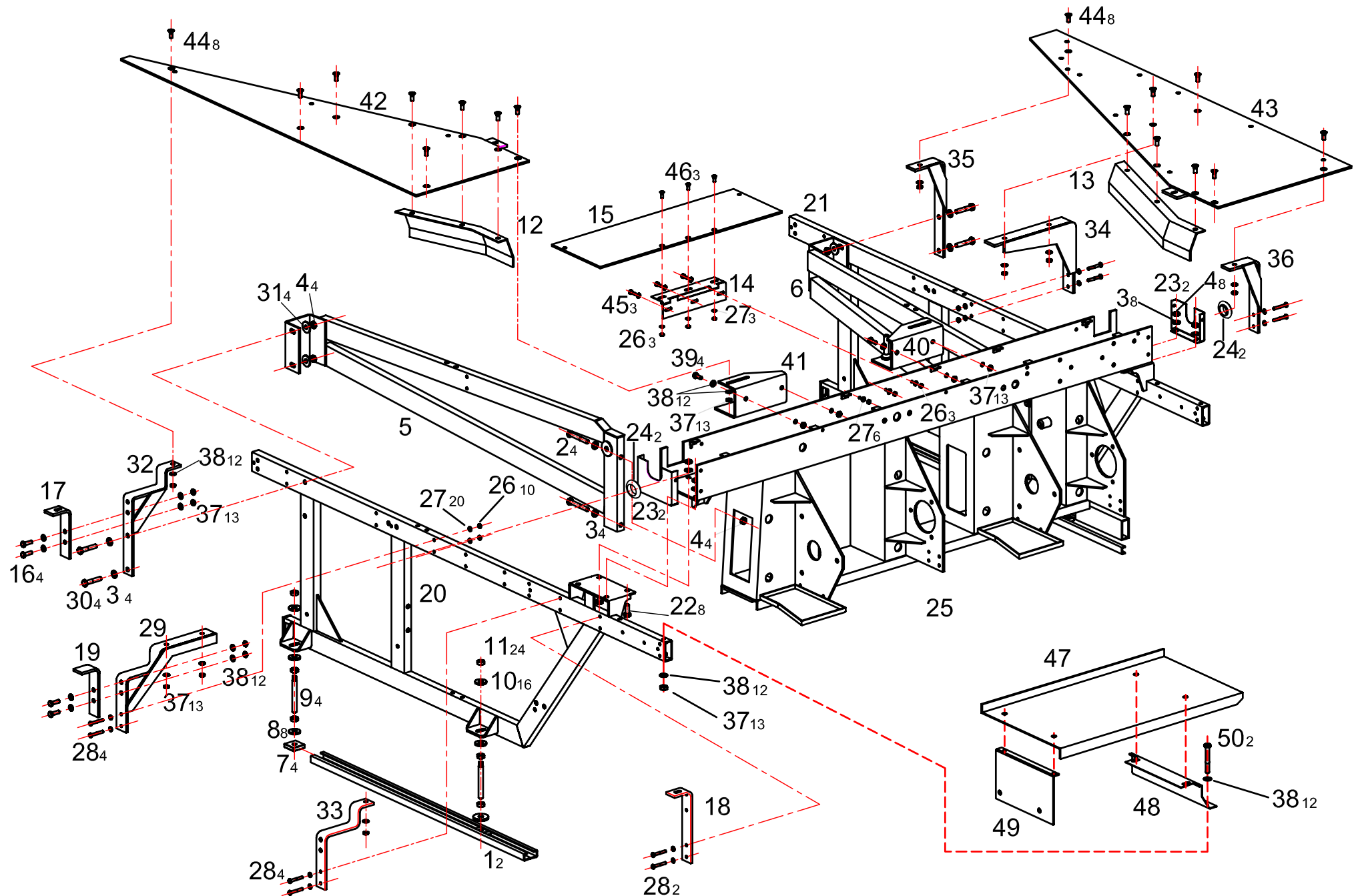


ST-1 (380V 50HZ)
&
ST-1*(220V 60HZ)
Parts manual

ver: 2.00.7.2

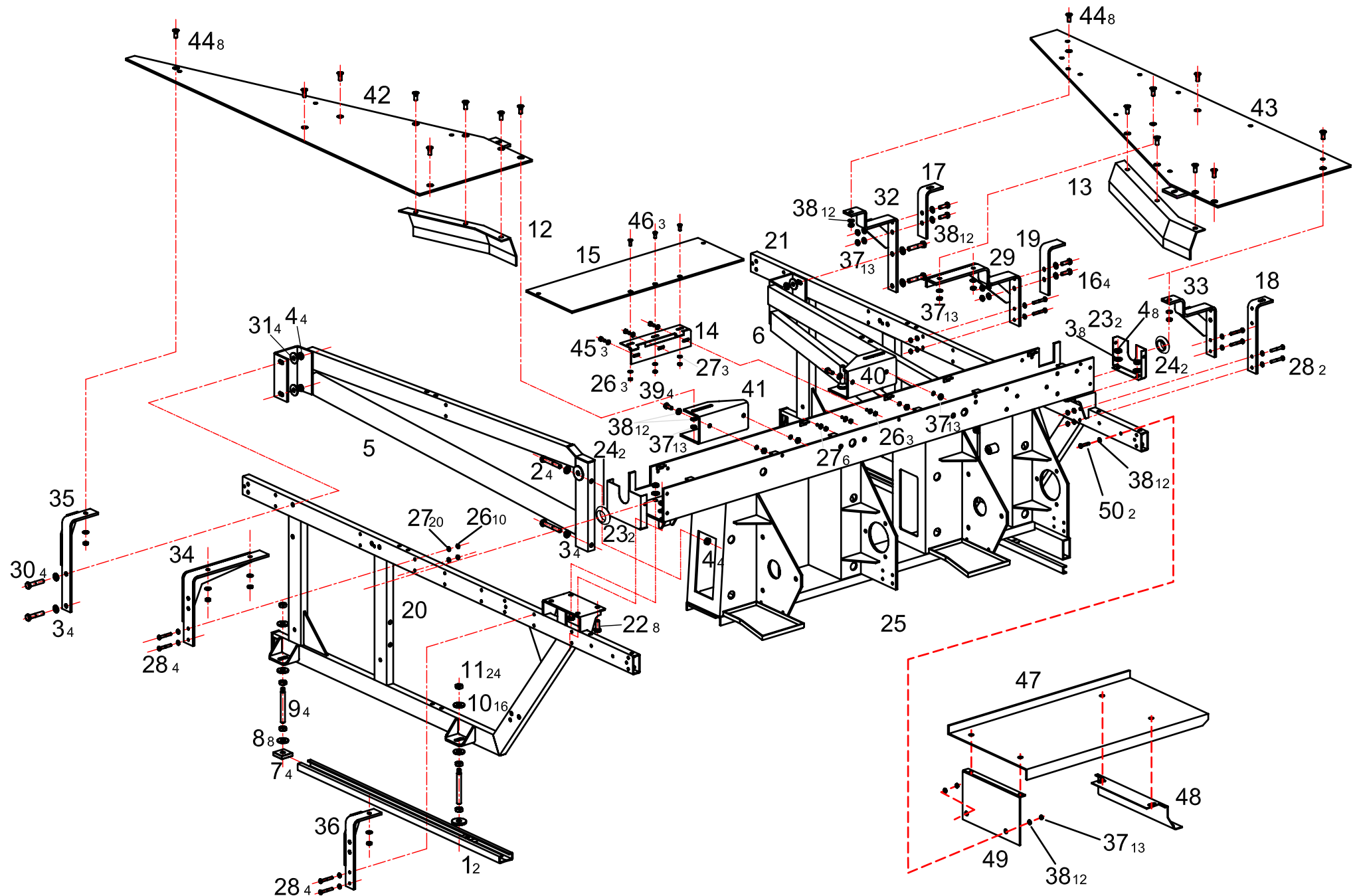
KICKBACK PLATE ASSEMBLY BALL EXIT SIDE	
ST1 039 00 (00*)	40
KICKBACK PLATE ASSEMBLY SIDE OPPOSITE BALL EXIT	
ST1 041 00 (00*)	42
ROLLER ASSEMBLY ST1 043 00	43
BOUNCE PLATE ASSEMBLY ST1 044 00 (00*)	44
CUSHION, SHOCK ABSORBER & CURTAIN ASSEMBLY	
ST1 045 00 (00*)	46
REAR MACHINE TRANSMISSION ASSEMBLY	
ST1 047 00 (00*)	48,50
BACK END ASSEMBLY ST1 051 00 (00*)	52
PIN ELEVATOR WHEEL ASSEMBLY ST1 053 00 (00*)	54
BACK END MOTOR MOUNT BRACKET ASSEMBLY	
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ITEM WITH "*" NOT SHOWN IN THIS MANUAL



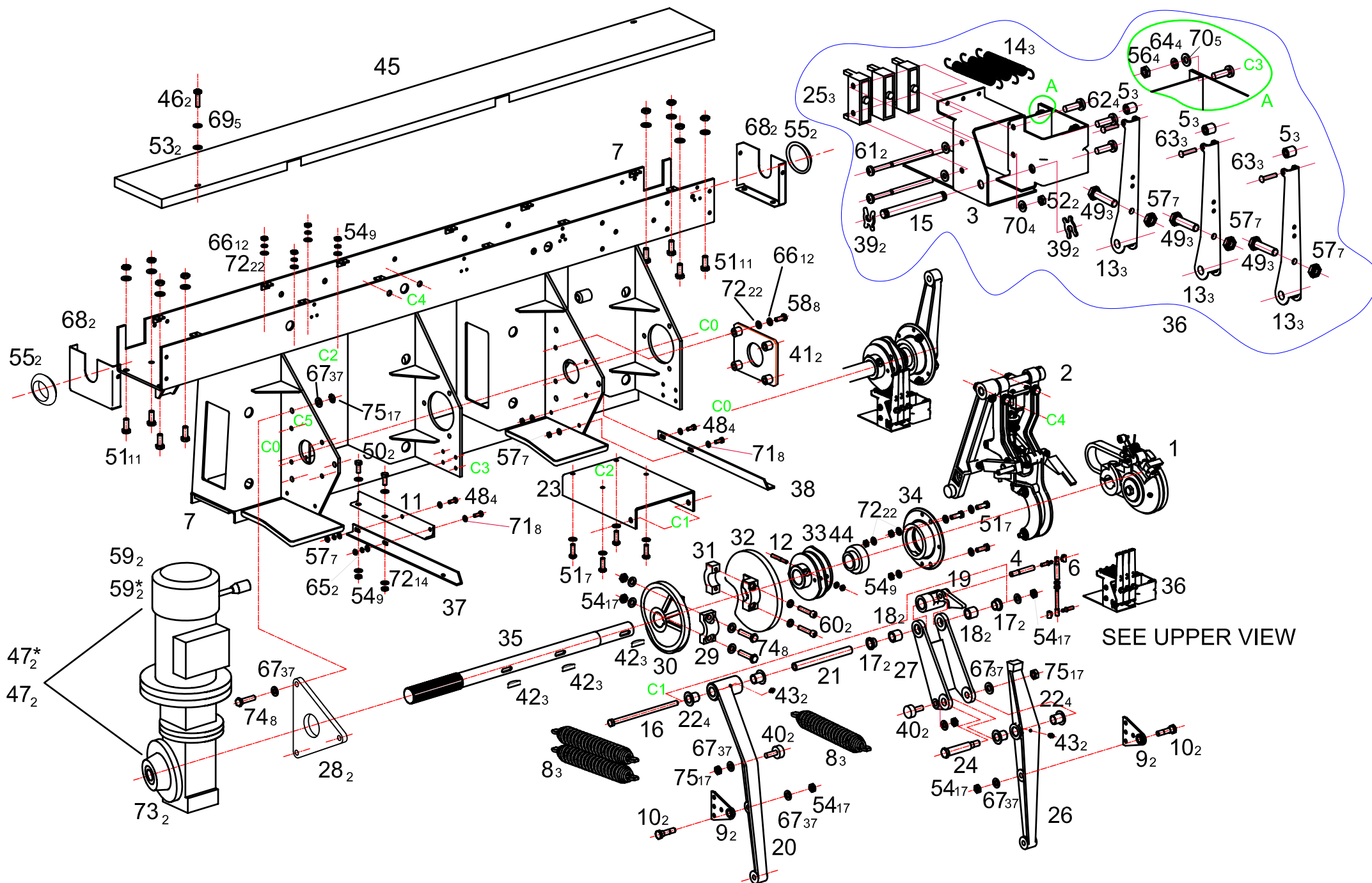
FRONT END FRAME & PLATFORM ASSEMBLY L.H.

ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	ST1 001 01	UNISTRUT	27	ST1 076 03	FLAT WASHER Ø6
2	ST1 065 17	HEX HEAD CAP SCREW T.T. M10X70	28	ST1 064 06	HEX HEAD CAP SCREW T.T. M6X45
3	ST1 076 06	FLAT WASHER Ø10	29	ST1 001 29	BRACKET
4	ST1 067 05	LOCK NUT M10	30	ST1 064 22	HEX HEAD CAP SCREW P.T. M10X50
5	ST1 001 05	FRAME BRACE WELDMENT L.H.	31	ST1 076 05	LARGE WASHER Ø10
6	ST1 001 06	FRAME BRACE WELDMENT R.H.	32	ST1 001 32	BRACKET
7	ST1 001 07	UNISTRUT NUT	33	ST1 001 33	BRACKET
8	ST1 001 08	SPECIAL WASHER	34	ST1 001 34	NORMAL BRACKET
9	ST1 001 09	SPECIAL BOLT	35	ST1 001 35	LONG BRACKET
10	ST1 001 10	SPECIAL WASHER	36	ST1 001 36	SHORT BRACKET
11	ST1 067 06	LOCK NUT M12	37	ST1 067 04	LOCK NUT M8
12	ST1 001 12	GUARD L.H.	38	ST1 076 04	FLAT WASHER Ø8
13	ST1 001 13	GUARD R.H.	39	ST1 065 09	HEX HEAD CAP SCREW T.T. M8X20
14	ST1 001 14	HINGE	40	ST1 001 40	FIXING PANEL R.H.
15	ST1 001 15	CENTER PLATFORM	41	ST1 001 41	FIXING PANEL L.H.
16	ST1 065 12	HEX HEAD CAP SCREW T.T. M8X50	42	ST1 001 42	NORMAL BRACKET
17	ST1 001 17	BRACKET	43	ST1 001 43	NARROW PLATFORM
18	ST1 001 18	BRACKET	44	ST1 062 07	FLAT HEAD SCK. CAP SCREW M8X25
19	ST1 001 19	BRACKET	45	ST1 064 03	HEX HEAD CAP SCREW T.T. M6X20
20	ST1 001 20	SIDE FRAME L. H.	46	ST1 062 02	FLAT HEAD SCK. CAP SCREW M6X16
21	ST1 001 21	SIDE FRAME R. H.	47	ST1 037 25	BASE
22	ST1 065 14	HEX HEAD CAP SCREW T.T. M10X25	48	ST1 037 26	LEG
23	ST1 001 23	END CAP	49	ST1 037 27	LEG
24	ST1 001 47	GROMMET RING	50	ST1 064 17	HEX HEAD CAP SCREW P.T. M8X75
25	ST1 001 25	CROSSBEAM WELDMENT			
26	ST1 067 03	LOCK NUT M6			

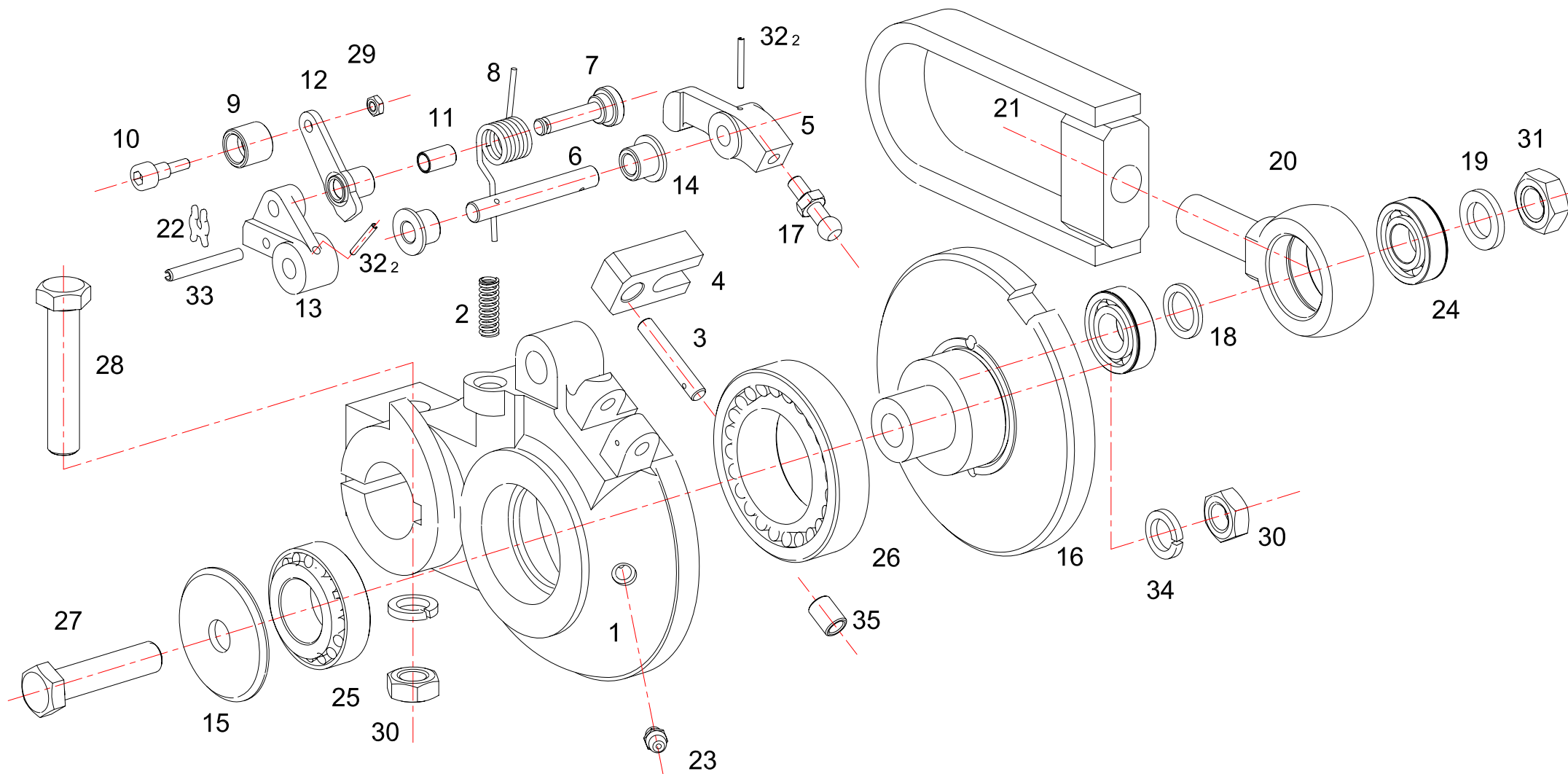


FRONT END FRAME & PLATFORM ASSEMBLY R.H.

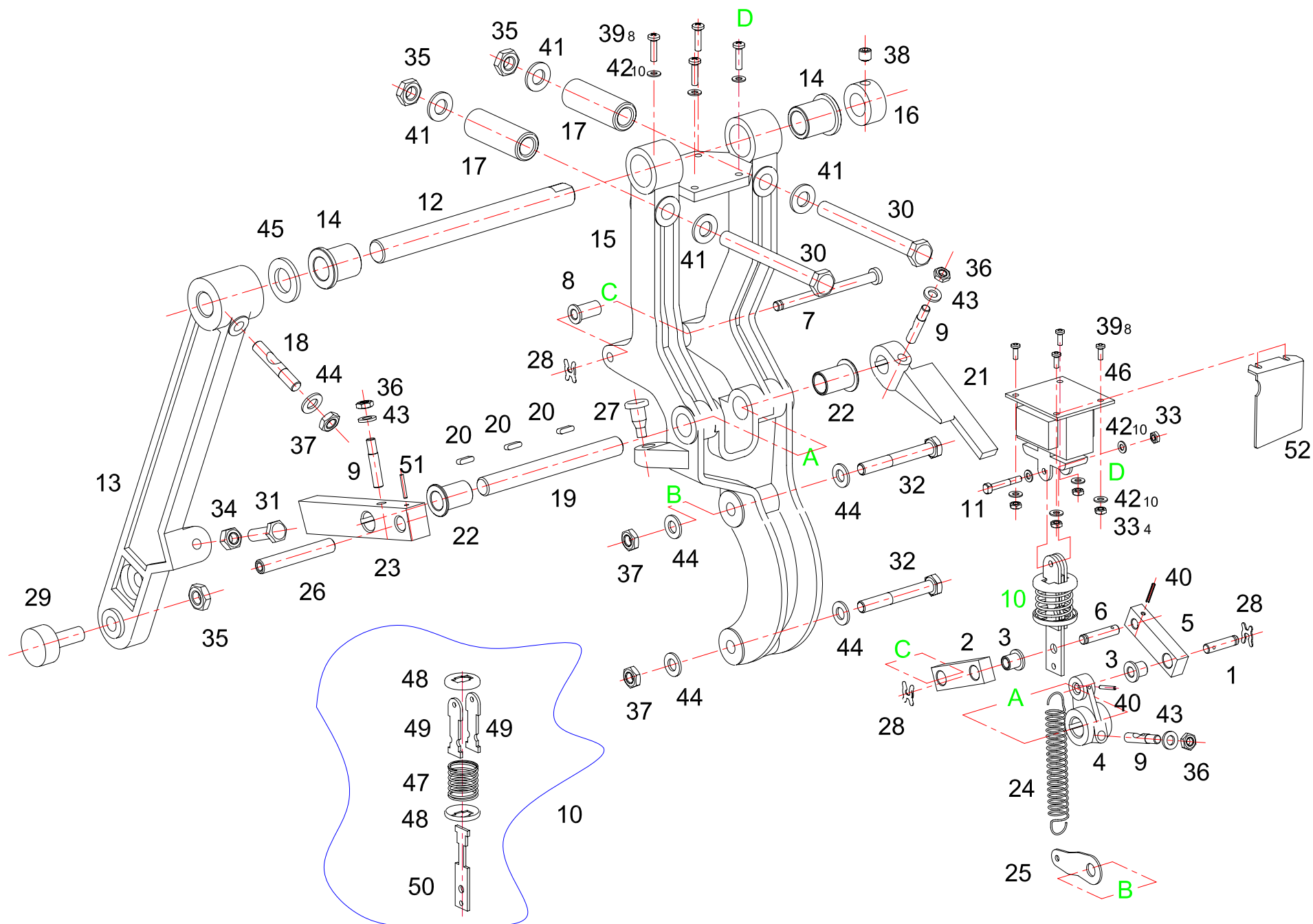
ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	ST1 001 01	UNISTRUT	27	ST1 076 03	FLAT WASHER Ø6
2	ST1 065 17	HEX HEAD CAP SCREW T.T. M10X70	28	ST1 064 05	HEX HEAD CAP SCREW T.T. M6X40
3	ST1 076 06	FLAT WASHER Ø10	29	ST1 001 29	BRACKET
4	ST1 067 05	LOCK NUT M10	30	ST1 064 22	HEX HEAD CAP SCREW P.T. M10X50
5	ST1 001 05	FRAME BRACE WELDMENT L.H.	31	ST1 076 05	LARGE WASHER Ø10
6	ST1 001 06	FRAME BRACE WELDMENT R.H.	32	ST1 001 32	BRACKET
7	ST1 001 07	UNISTRUT NUT	33	ST1 001 33	BRACKET
8	ST1 001 08	SPECIAL WASHER	34	ST1 001 34	NORMAL BRACKET
9	ST1 001 09	SPECIAL BOLT	35	ST1 001 35	LONG BRACKET
10	ST1 001 10	SPECIAL WASHER	36	ST1 001 36	SHORT BRACKET
11	ST1 067 06	LOCK NUT M12	37	ST1 067 04	LOCK NUT M8
12	ST1 001 12	GUARD L.H.	38	ST1 076 04	FLAT WASHER Ø8
13	ST1 001 13	GUARD R.H.	39	ST1 065 09	HEX HEAD CAP SCREW T.T. M8X20
14	ST1 001 14	HINGE	40	ST1 001 40	FIXING PANEL R.H.
15	ST1 001 15	CENTER PLATFORM	41	ST1 001 41	FIXING PANEL L.H.
16	ST1 065 10	HEX HEAD CAP SCREW T.T. M8X25	42	ST1 001 42	NORMAL BRACKET
17	ST1 001 17	BRACKET	43	ST1 001 43	NARROW PLATFORM
18	ST1 001 18	BRACKET	44	ST1 062 06	FLAT HEAD SCK. CAP SCREW M8X20
19	ST1 001 19	BRACKET	45	ST1 064 02	HEX HEAD CAP SCREW T.T. M6X16
20	ST1 001 20	SIDE FRAME L.H.	46	ST1 062 02	FLAT HEAD SCK. CAP SCREW M6X16
21	ST1 001 21	SIDE FRAME R.H.	47	ST1 037 25	BASE
22	ST1 065 14	HEX HEAD CAP SCREW T.T. M10X25	48	ST1 037 26	LEG
23	ST1 001 23	END CAP	49	ST1 037 27	LEG
24	ST1 001 47	GROMMET RING	50	ST1 064 11	HEX HEAD CAP SCREW T.T. M8X40
25	ST1 001 25	CROSSBEAM WELDMENT			
26	ST1 067 03	LOCK NUT M6			



ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	ST1 005 01	TABLE DRIVE ASSEMBLY	41	ST1 005 41	FLANGE
2	ST1 005 02	SHUTTLE DRIVE & SOLENOID ASSEMBLY	42	ST1 060 09	KEY HY PRO 31X11X8
3	ST1 005 03	HOUSING WELDMENT	43	ST1 061 01	GREASE FITTING M6
4	ST1 005 04	ROLL PIN Ø10X62	44	ST1 063 01	BEARING UC206
5	ST1 005 05	ROLLER	45	ST1 005 45	COVER BOARD
6	ST1 005 06	BALL JOINT	46	ST1 071 01	BUTTON HD. SCK. CAP SCREW M4X16
7	ST1 005 07	CROSSBEAM WELDMENT	47	ST1 005 47	MOTOR SWITCH ASSY (380V 50HZ)
8	ST1 005 08	SPRING	47*	ST1 005 47*	MOTOR SWITCH ASSY (220V 60HZ)
9	ST1 005 09	SPRING HANGER	48	ST1 065 04	HEX HEAD CAP SCREW T.T. M6X16
10	ST1 005 10	SPRING HANGER PIN	49	ST1 064 04	SPECIAL BOLT M6X26
11	ST1 005 11	CONFINE PANEL	50	ST1 065 09	HEX HEAD CAP SCREW T.T. M8X20
12	ST1 005 12	CLAMP STUD	51	ST1 065 10	HEX HEAD CAP SCREW T.T. M8X25
13	ST1 005 13	SWITCH LEVER ASSY (WITH 5,63)	52	ST1 066 01	NUT M4
14	ST1 005 14	SPRING	53	ST1 075 01	SPLIT LOCKWASHER Ø4
15	ST1 005 15	SHAFT	54	ST1 067 04	LOCK NUT M8
16	ST1 005 16	SPECIAL BOLT P.T. M10X183	55	ST1 001 47	GROMMET RING
17	ST1 005 17	FLANGE BUSHING	56	ST1 067 02	LOCK NUT M5
18	ST1 005 18	FLANGE BUSHING	57	ST1 067 03	LOCK NUT M6
19	ST1 005 19	ALTERNATE LATCH ASSY (WITH 4,18 ₂)	58	ST1 065 11	HEX HEAD CAP SCREW T.T. M8X30
20	ST1 005 20	RESPOT ARM LINK ASSY (WITH 22 ₂)	59	ST1 005 59	STATOR (380V 50Hz)
21	ST1 005 21	SPOTTING ARM SHAFT	59*	ST1 005 59*	STATOR (220V 60Hz)
22	ST1 005 22	FLANGE BUSHING	60	ST1 069 08	SOCKET HEAD CAP SCREW M8X45
23	ST1 005 23	BRACKET	61	ST1 071 04	BUTTON HD.SCK.CAP SCREW M4X65
24	ST1 005 24	STOP LINK PIN	62	ST1 071 06	BUTTON HD.SCK.CAP SCREW M5X16
25	ST1 005 25	MICRO-SWITCH Z-15G-B	63	ST1 072 02	RIVET 3X15
26	ST1 005 26	SPOTTING ARM LINK ASSY (WITH 22 ₂)	64	ST1 075 02	SPLIT LOCKWASHER Ø5
27	ST1 005 27	UPPER SPOTTING LINK ASSY (WITH 17 ₂)	65	ST1 075 03	SPLIT LOCKWASHER Ø6
28	ST1 005 28	FLANGE MOTOR	66	ST1 075 04	SPLIT LOCKWASHER Ø8
29	ST1 005 29	SPOT & RESPOT CAM HUB CAP	67	ST1 076 06	FLAT WASHER Ø10
30	ST1 005 30	SPOT & RESPOT CAM	68	ST1 001 23	END CAP
31	ST1 005 31	SHUTTLE CAM HUB CAP	69	ST1 076 01	FLAT WASHER Ø4
32	ST1 005 32	SHUTTLE CAM	70	ST1 076 02	FLAT WASHER Ø5
33	ST1 005 33	TABLE CAM WELDMENT	71	ST1 076 03	FLAT WASHER Ø6
34	ST1 005 34	BEARING RETAINER	72	ST1 076 04	FLAT WASHER Ø8
35	ST1 005 35	TABLE DRIVE SHAFT	73	ST1 005 73	GEAR BOX
36	ST1 005 36	SWEEP DRIVE ASSEMBLY	74	ST1 065 16	HEX HEAD CAP SCREW T.T. M10X40
37	ST1 005 37	LIGHT BRACKET L.H.	75	ST1 067 05	LOCK NUT M10
38	ST1 005 38	LIGHT BRACKET R.H.			
39	ST1 005 39	X WASHER L15			
40	ST1 005 40	CAM FOLLOWER CF10KZ			

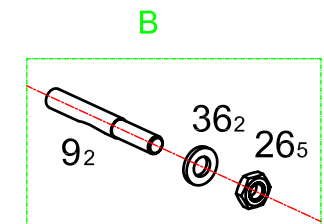
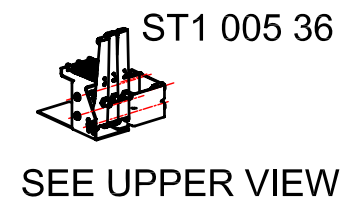
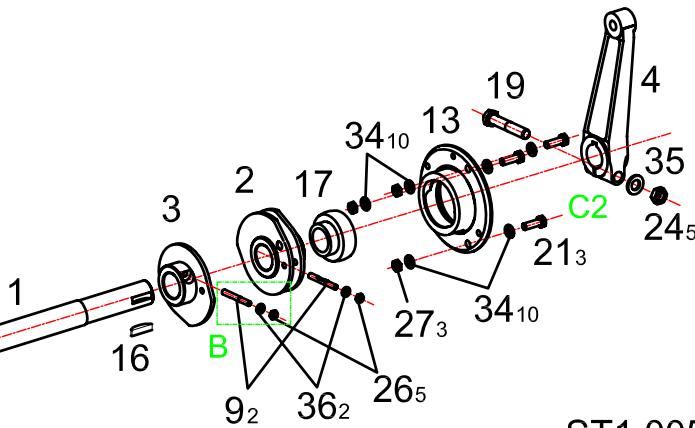
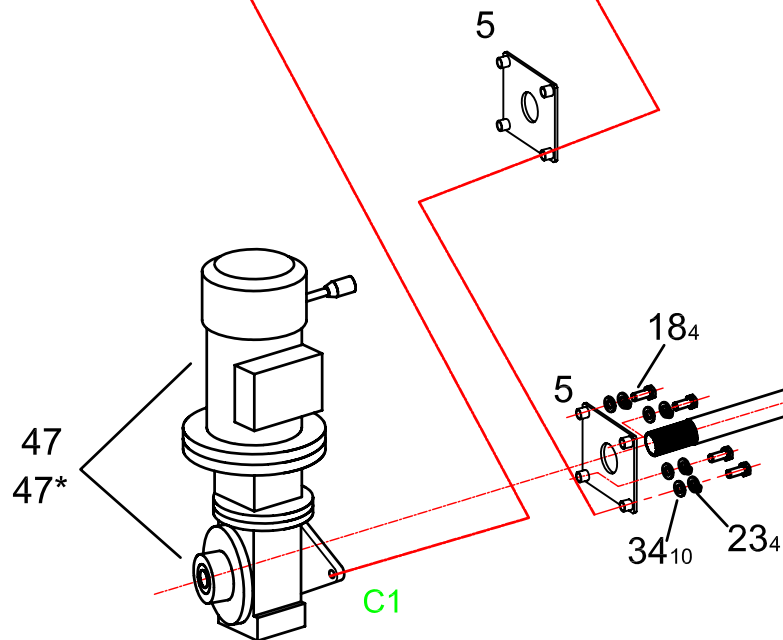
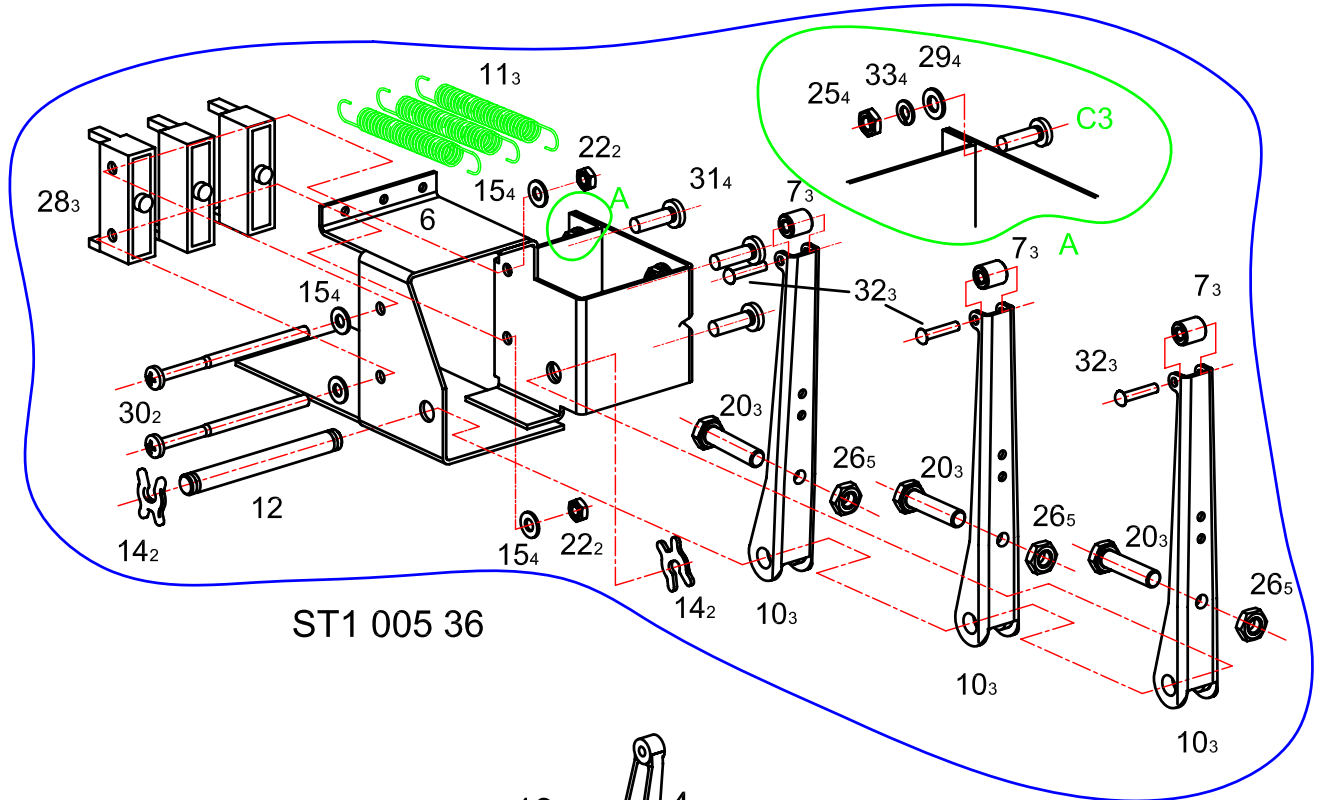
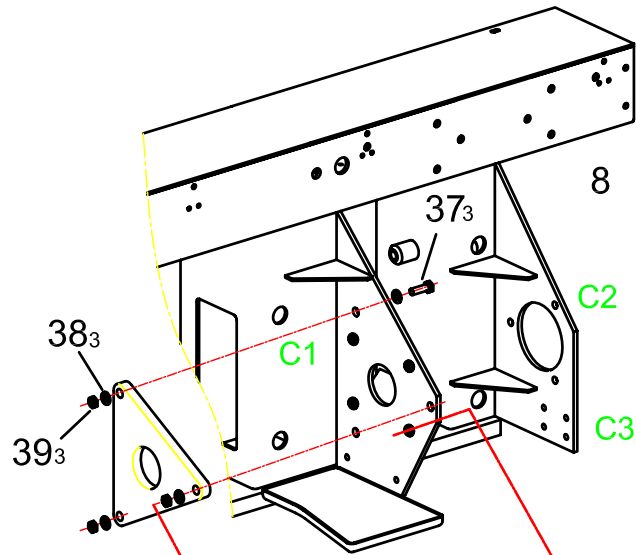


ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	ST1 007 01	CRANK HOUSING & CUP	27	ST1 064 27	HEX HEAD CAP SCREW P.T. M12X50
2	ST1 007 02	SPRING	28	ST1 064 29	HEX HEAD CAP SCREW P.T. M12X60
3	ST1 007 03	PIVOT PIN	29	ST1 067 01	LOCK NUT M4
4	ST1 007 04	LATCH	30	ST1 067 06	LOCK NUT M12
5	ST1 007 05	ARM LATCH	31	ST1 067 07	LOCK NUT M14
6	ST1 007 06	PIN	32	ST1 073 02	ROLL PIN Ø2X20
7	ST1 007 07	PIN	33	ST1 073 08	ROLL PIN Ø4X40
8	ST1 007 08	SPRING	34	ST1 075 06	SPLIT LOCKWASHER Ø12
9	ST1 007 09	ROLLER	35	ST1 007 35	SLEEVE BUSHING
10	ST1 007 10	SHOULDER SCREW			
11	ST1 007 11	SLEEVE BUSHING			
12	ST1 007 12	LINK HUB ASSEMBLY (WITH 11)			
13	ST1 007 13	LINK			
14	ST1 007 14	FLANGE BUSHING			
15	ST1 007 15	DISC SPRING			
16	ST1 007 16	TABLE DRIVE ECCENTRIC			
17	ST1 007 17	CAM BALL ASSEMBLY			
18	ST1 007 18	SPACER			
19	ST1 007 19	SPACER			
20	ST1 007 20	ROD END ASSEMBLY (WITH 24 ₂)			
21	ST1 007 21	YOKE WELDMENT			
22	ST1 007 22	X WASHER L13			
23	ST1 061 01	GREASE FITTING M6			
24	ST1 063 02	BEARING 80102			
25	ST1 063 10	BEARING 2007105E			
26	ST1 063 11	BEARING 2007109E			

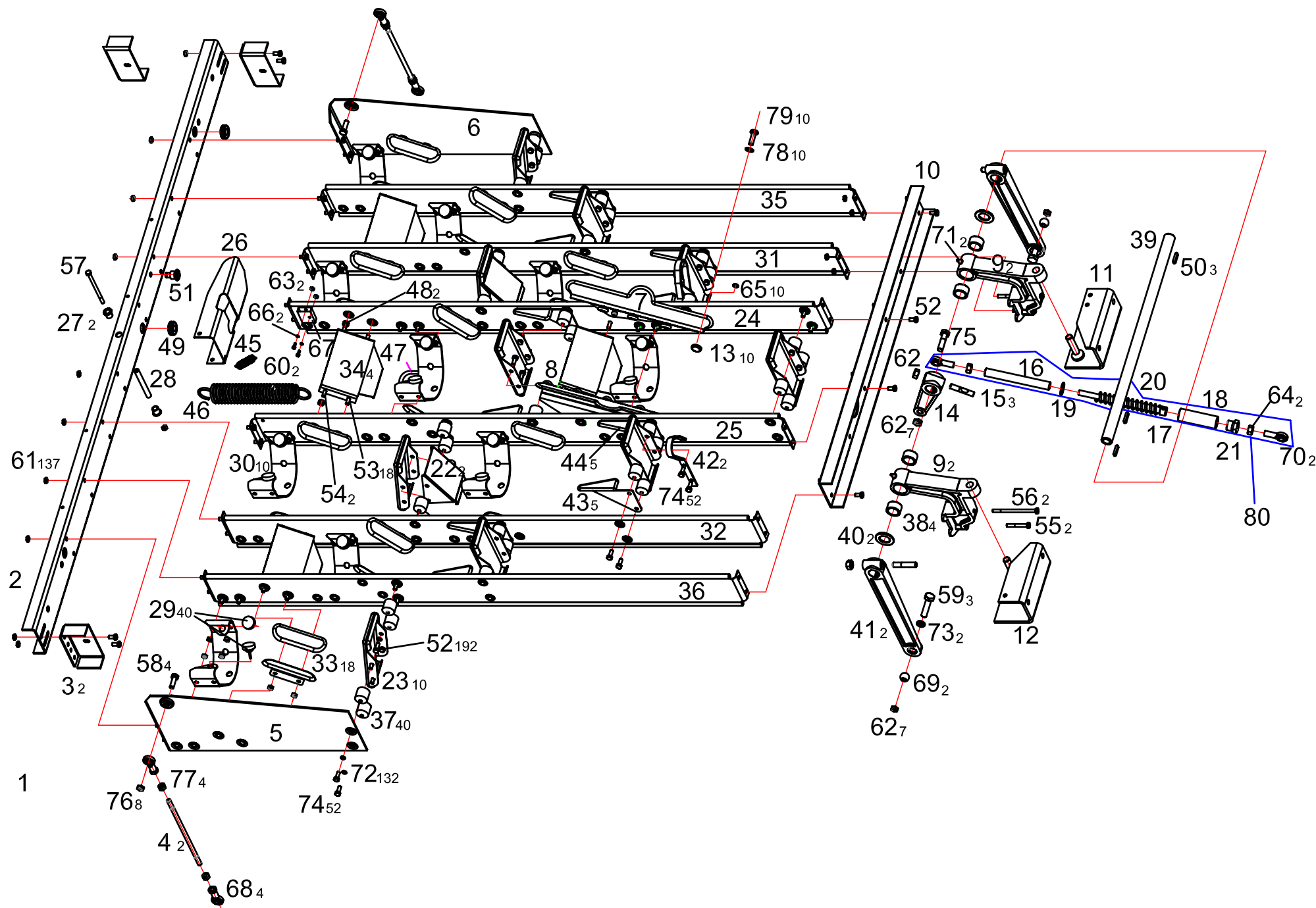


SHUTTLE DRIVE & SOLENOID ASSEMBLY ST1 005 02

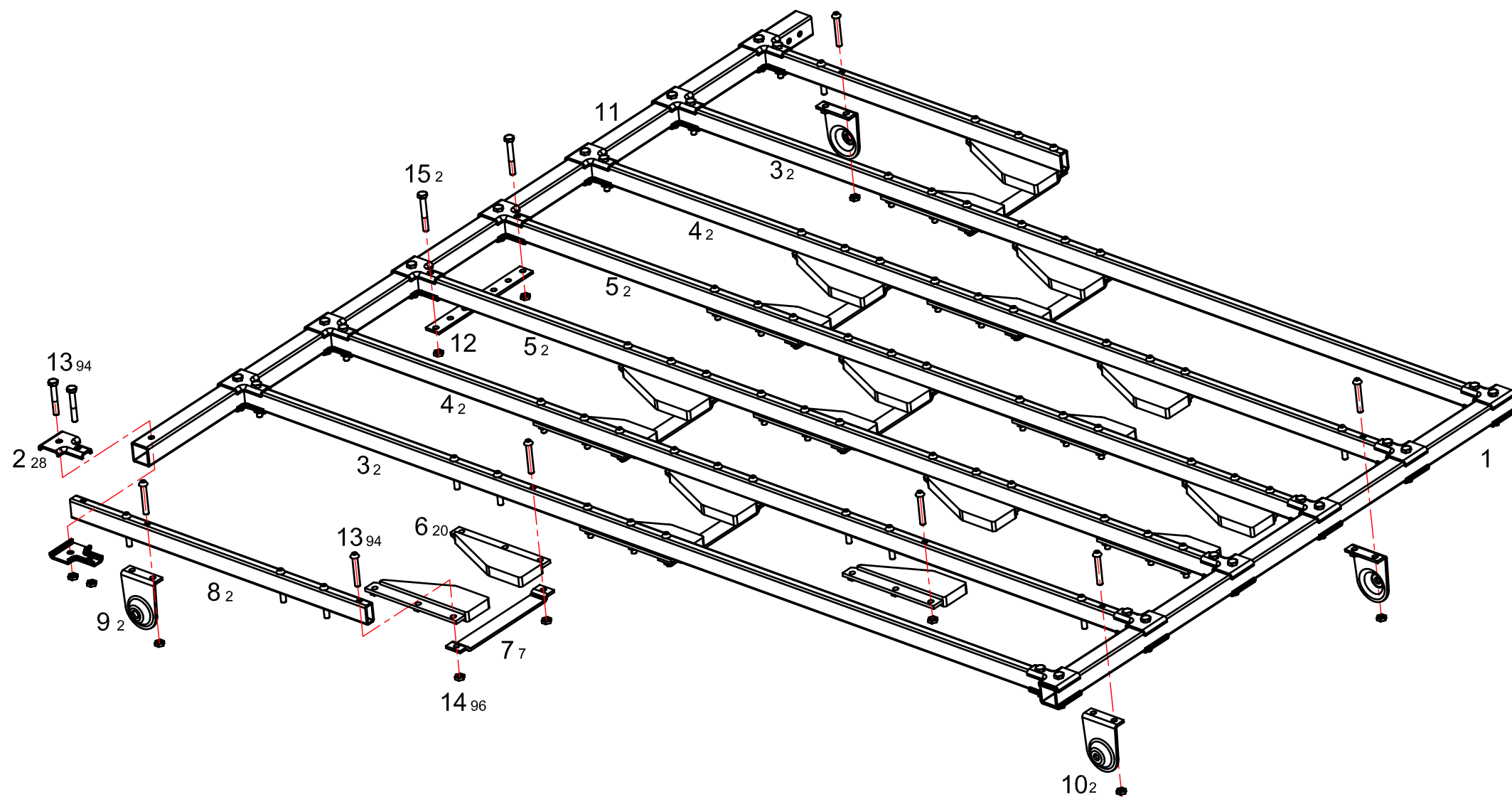
ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	ST1 009 01	PIN	27	ST1 009 27	RUBBER BUMPER
2	ST1 009 02	LINK ASSEMBLY (WITH 3,8)	28	ST1 007 22	X WASHER L13
3	ST1 009 03	FLANGE BUSHING	29	ST1 005 40	CAM FOLLOWER CF10KZ
4	ST1 009 04	LINK ASSEMBLY (WITH 1,40)	30	ST1 064 26	HEX HEAD CAP SCREW P.T. M10X100
5	ST1 009 05	KIT LINK REPL. ASSY (WITH 3,6,40)	31	ST1 064 09	HEX HEAD CAP SCREW T.T. M8X25
6	ST1 009 06	PIN	32	ST1 064 14	HEX HEAD CAP SCREW T.T. M8X60
7	ST1 009 07	SHAFT	33	ST1 066 01	NUT M4
8	ST1 009 08	FLANGE BUSHING	34	ST1 066 06	NUT M8
9	ST1 009 09	CLAMP STUD	35	ST1 067 05	LOCK NUT M10
10	ST1 009 10	SPRING LINK ASSEMBLY	36	ST1 067 03	LOCK NUT M6
11	ST1 009 11	ROLL PIN Ø4X22	37	ST1 067 04	LOCK NUT M8
12	ST1 009 12	SHAFT	38	ST1 070 06	SOCKET HEAD SET SCREW M8X8
13	ST1 009 13	LEVER	39	ST1 071 01	BUTTON HD.SCK.CAP SCREW M4X16
14	ST1 009 14	FLANGE BUSHING	40	ST1 073 01	ROLL PIN Ø2X16
15	ST1 009 15	SHAFT ASSEMBLY (WITH 14)	41	ST1 076 06	FLAT WASHER Ø10
16	ST1 009 16	COLLAR	42	ST1 076 01	FLAT WASHER Ø4
17	ST1 009 17	SPACER	43	ST1 076 03	FLAT WASHER Ø6
18	ST1 009 18	CLAMP STUD	44	ST1 076 04	FLAT WASHER Ø8
19	ST1 009 19	SHAFT	45	ST1 076 08	FLAT WASHER Ø16
20	ST1 009 20	KEY 12X3X4	46	ST1 009 46	SOLENOID (220V 50Hz)
21	ST1 009 21	CAM LINK	47	ST1 009 47	SPRING
22	ST1 009 22	FLANGE BUSHING	48	ST1 009 48	SPECIAL WASHER
23	ST1 009 23	STOP LEVER	49	ST1 009 49	SPRING LINK OUTSIDE
24	ST1 009 24	SPRING	50	ST1 009 50	SPRING LINK
25	ST1 009 25	SPRING CLIP	51	ST1 073 05	ROLL PIN Ø3X30
26	ST1 005 04	ROLL PIN Ø10X62	52	ST1 009 52	SOLENOID COVER



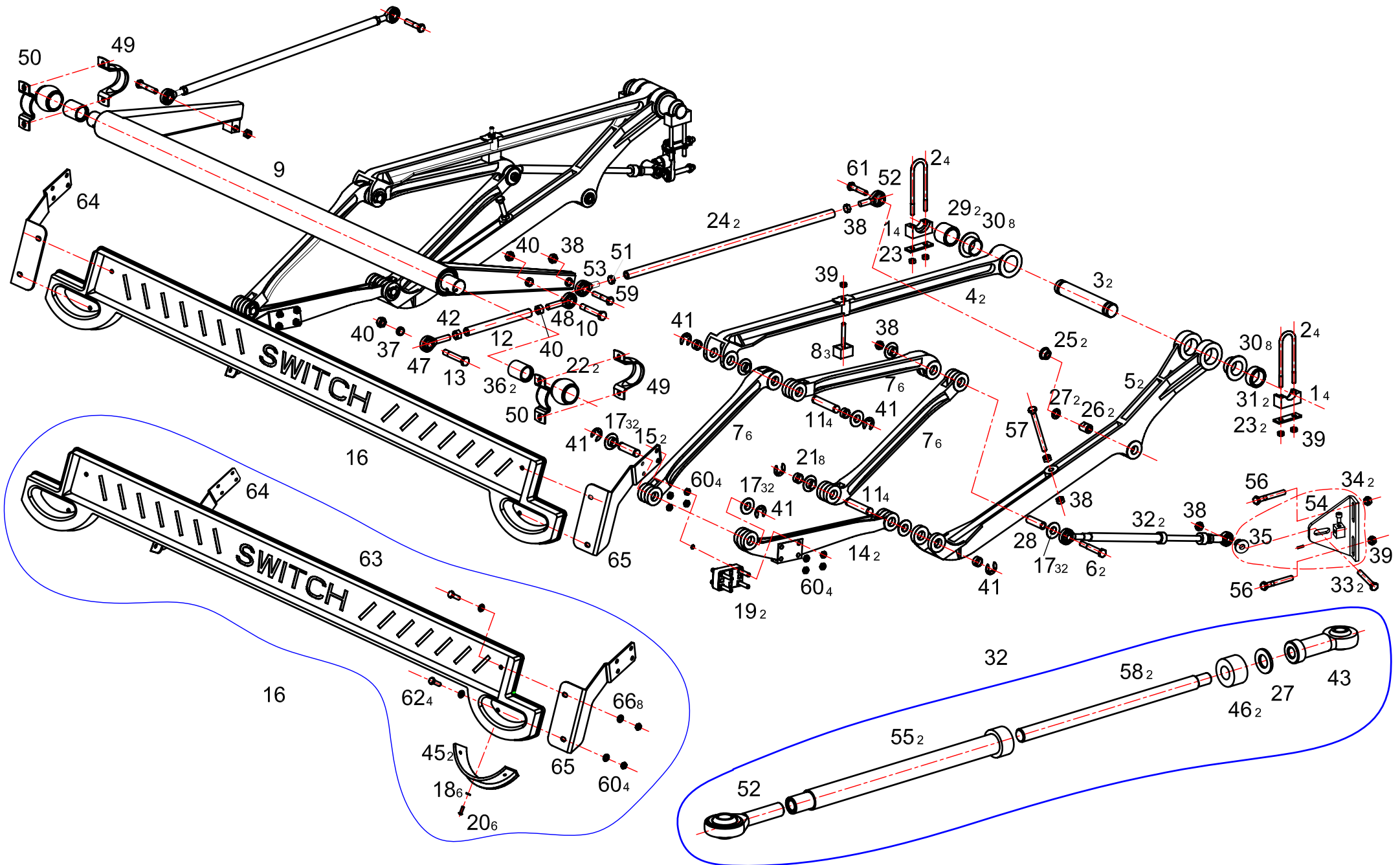
ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	ST1 011 01	SWEEP DRIVE SHAFT	27	ST1 066 06	LOCK NUT M8
2	ST1 011 02	CAM WELDMENT SWEEP #1	28	ST1 005 25	MICRO-SWITCH Z-15G-B
3	ST1 011 03	CAM WELDMENT SWEEP #2	29	ST1 076 02	FLAT WASHER Ø5
4	ST1 011 04	CRANK ARM	30	ST1 071 04	BUTTON HD.SCK.CAP SCREW M4X65
5	ST1 005 41	FLANGE	31	ST1 071 06	BUTTON HD.SCK.CAP SCREW M5X16
6	ST1 005 03	HOUSING WELDMENT	32	ST1 072 02	RIVET 3X15
7	ST1 005 05	ROLLER	33	ST1 075 02	SPLIT LOCKWASHER Ø5
8	ST1 005 07	CROSSBEAM WELDMENT	34	ST1 076 04	FLAT WASHER Ø8
9	ST1 005 12	CLAMP STUD	35	ST1 076 07	FLAT WASHER Ø12
10	ST1 005 13	SWITCH LEVER ASSY (WITH 7,29)	36	ST1 076 03	FLAT WASHER Ø6
11	ST1 005 14	SPRING	37	ST1 065 16	HEX HEAD CAP SCREW T.T. M10X40
12	ST1 005 15	SHAFT	38	ST1 076 06	FLAT WASHER Ø10
13	ST1 005 34	BEARING RETAINER	39	ST1 067 05	LOCK NUT M10
14	ST1 005 39	X WASHER L15			
15	ST1 076 01	FLAT WASHER Ø4			
16	ST1 060 09	KEY HY PRO 31X11X8			
17	ST1 063 01	BEARING UC206			
18	ST1 065 11	HEX HEAD CAP SCREW T.T. M8X30			
19	ST1 064 29	HEX HEAD CAP SCREW P.T. M12X60			
20	ST1 064 04	SPECIAL BOLT M6X26			
21	ST1 064 09	HEX HEAD CAP SCREW T.T. M8X25			
22	ST1 066 01	NUT M4			
23	ST1 075 04	SPLIT LOCKWASHER Ø8			
24	ST1 067 06	LOCK NUT M12			
25	ST1 067 02	LOCK NUT M5			
26	ST1 067 03	LOCK NUT M6			



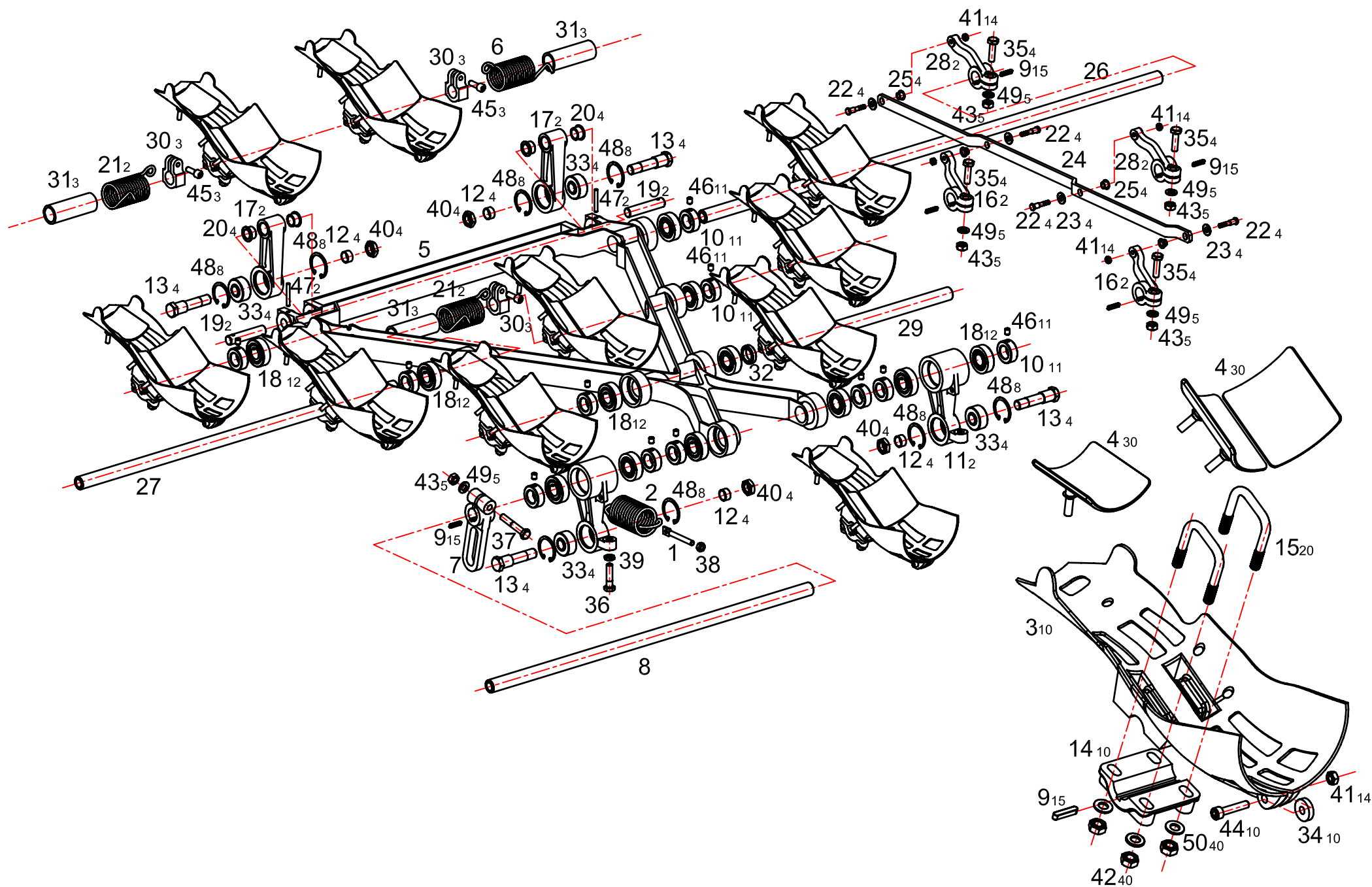
ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	ST1 013 01	SHUTTLE ASSEMBLY(NOT SHOW)	41	ST1 013 41	SHUTTLE OPERATING ARM
2	ST1 013 02	CHANNEL WELDMENT	42	ST1 013 42	GUIDE PIN #1
3	ST1 013 03	BRACKET SUPPORT	43	ST1 013 43	PIN GUIDE
4	ST1 013 04	ROD	44	ST1 013 44	PIN GUIDE
5	ST1 013 05	PIN GUIDE L. H.	45	ST1 013 45	SPRING
6	ST1 013 06	PIN GUIDE R. H.	46	ST1 013 46	SPRING
7	ST1 013 07	TRACK ASSEMBLY R. H.	47	ST1 013 47	BRACKET WELDMENT
8	ST1 013 08	TRACK ASSEMBLY L. H.	48	ST1 013 48	SPECIAL WASHER Ø7
9	ST1 013 09	BRACKET ASSEMBLY (WITH 38 ₂ ,71)	49	ST1 013 49	RUBBER SPACER
10	ST1 013 10	CHANNEL SHORT	50	ST1 013 50	SPECIAL KEY 25X5X5
11	ST1 013 11	BRACKET WELDMENT R. H.	51	ST1 009 27	RUBBER BUMPER
12	ST1 013 12	BRACKET WELDMENT L. H.	52	ST1 065 03	HEX HEAD CAP SCREW T.T. M6X12
13	ST1 013 13	BEARING	53	ST1 065 05	HEX HEAD CAP SCREW T.T. M6X20
14	ST1 013 14	LEVER BIN	54	ST1 065 06	HEX HEAD CAP SCREW T.T. M6X25
15	ST1 013 15	STUD CLAMP	55	ST1 064 06	HEX HEAD CAP SCREW T.T. M6X45
16	ST1 013 16	LONG TUBE	56	ST1 064 07	HEX HEAD CAP SCREW T.T. M6X75
17	ST1 013 17	ROD	57	ST1 064 08	HEX HEAD CAP SCREW P.T. M6X95
18	ST1 013 18	TUBE	58	ST1 065 10	HEX HEAD CAP SCREW T.T. M8X25
19	ST1 013 19	SPECIAL WASHER Ø11	59	ST1 065 15	HEX HEAD CAP SCREW T.T. M10X35
20	ST1 013 20	SPRING	60	ST1 071 02	BUTTON HD.SCK.CAP SCREW M4X25
21	ST1 013 21	TUBE PLUG	61	ST1 067 03	LOCK NUT M6
22	ST1 013 22	SPACER PIN GUIDE #4 & #6	62	ST1 067 05	LOCK NUT M10
23	ST1 013 23	SPACER PIN BUTT GUIDE	63	ST1 066 01	NUT M4
24	ST1 013 24	STRINGER CENTER R.H.& L.H.	64	ST1 066 07	NUT M10
25	ST1 013 25	STRINGER CENTER R.H.& L.H.	65	ST1 076 02	FLAT WASHER Ø5
26	ST1 013 26	SWITCH ACTUATOR	66	ST1 076 01	FLAT WASHER Ø4
27	ST1 013 27	FLANGE BUSHING	67	ST1 013 67	MICRO-SWITCH Z-15GD-B
28	ST1 013 28	SPACER	68	ST1 013 68	ROD END BEARING BNF-8
29	ST1 013 29	BUMPER	69	ST1 013 69	SPHERICAL BEARING SCP-10F
30	ST1 013 30	PIN HEAD BRACKET	70	ST1 013 70	ROD END BEARING BNM-10
31	ST1 013 31	STRINGER CENTER R.H.& L.H.	71	ST1 061 01	GREASE FITTING M6
32	ST1 013 32	STRINGER CENTER R.H.& L.H.	72	ST1 075 03	SPLIT LOCKWASHER Ø6
33	ST1 013 33	PIN GUIDE	73	ST1 076 06	FLAT WASHER Ø10
34	ST1 013 34	SPACER PIN HEAD GUIDE	74	ST1 065 04	HEX HEAD CAP SCREW T.T. M6X16
35	ST1 013 35	STRINGER OUTSIDE R.H.	75	ST1 064 20	HEX HEAD CAP SCREW T.T. M10X40
36	ST1 013 36	STRINGER OUTSIDE L.H.	76	ST1 067 04	LOCK NUT M8
37	ST1 013 37	SHOCK MOUNT	77	ST1 066 06	NUT M8
38	ST1 013 38	SLEEVE BUSHING	78	ST1 013 78	STAR WASHER Ø5
39	ST1 013 39	SHAFT	79	ST1 013 79	BUTTON HD.SCK.CAP SCREW M5X25
40	ST1 013 40	SPECIAL WASHER Ø22	80	ST1 013 80	SHUTTLE LINK ASSEMBLY



ITEM	PART NO.	DESCRIPTION
1	ST1 015 01	TUBE CROSS(SHORT)
2	ST1 015 02	CLAMP END
3	ST1 015 03	TUBE OUTSIDE
4	ST1 015 04	TUBE SIDE(LONG)
5	ST1 015 05	TUBE CENTER
6	ST1 015 06	PIN HOLDER
7	ST1 015 07	BIN STRAP
8	ST1 015 08	TUBE SIDE(SHORT)
9	ST1 015 09	BRACKET ARM Ø8
10	ST1 015 10	BRACKET ARM Ø10
11	ST1 015 11	SHUTTLE CROSS TUBE(LONG)
12	ST1 015 12	STRIP
13	ST1 064 05	HEX HEAD CAP SCREW T.T. M6X40
14	ST1 067 03	LOCK NUT M6
15	ST1 064 06	HEX HEAD CAP SCREW T.T. M6X45

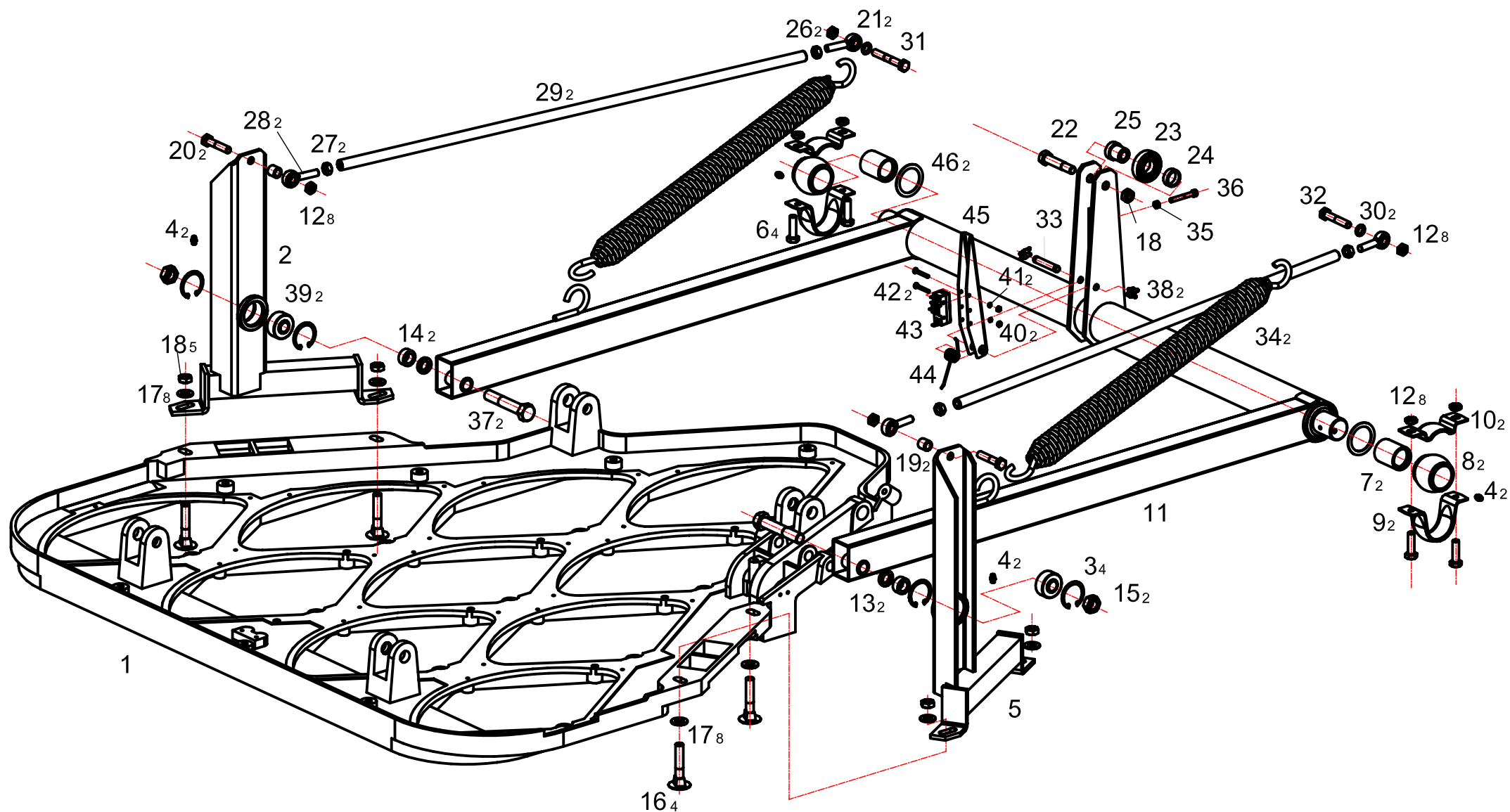


ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	ST1 017 01	SADDLE	41	ST1 074 10	E-CLIP RETAINING RING Ø16
2	ST1 017 02	"U" BOLT	42	ST1 066 10	NUT M12 L.H.
3	ST1 017 03	SHAFT MAIN PIVOT	43	ST1 017 43	ROD END BEARING BNF-10
4	ST1 017 04	STABILIZING LINK ASSY (WITH 30 ₂ ,21 ₂)	44	ST1 067 04	LOCK NUT M8
5	ST1 017 05	DRIVE LINK ASSY (WITH 30 ₂ ,21 ₂)	45	ST1 017 45	CAP SWEEP BAR
6	ST1 017 06	SPECIAL BOLT M9X78	46	ST1 017 46	BUMPER
7	ST1 017 07	LINK ASSEMBLY (WITH 17 ₄)	47	ST1 017 47	ROD END BEARING BNM-12
8	ST1 017 08	BUMPER	48	ST1 017 48	ROD END BEARING L.H BNM-12 L
9	ST1 017 09	SWEEP ROCK ARM WELDMENT	49	ST1 017 49	PILLOW BLOCK CAP
10	ST1 017 10	SPECIAL BOLT M12X70	50	ST1 017 50	PILLOW BLOCK BASE
11	ST1 017 11	PIN BEARING	51	ST1 066 08	NUT M10 L.H.
12	ST1 017 12	TUBE	52	ST1 013 70	ROD END BEARING BNM-10
13	ST1 064 34	HEX HEAD CAP SCREW P.T. M12X55	53	ST1 017 53	ROD END BEARING L.H. BNM-10 L
14	ST1 017 14	SUPPORT LINK ASSY (WITH 17 ₄)	54	ST1 070 01	SOCKET HEAD SET SCREW M6X12
15	ST1 017 15	PIN BEARING	55	ST1 017 55	TELESCOPING SLEEVE WELDMENT
16	ST1 017 16	SWEEP BAR ASSEMBLY (WITH 64,65)	56	ST1 064 18	HEX HEAD CAP SCREW P.T. M8X80
17	ST1 017 17	FLANGE BUSHING	57	ST1 065 18	HEX HEAD CAP SCREW T.T. M10X110
18	ST1 076 02	FLAT WASHER Ø5	58	ST1 017 58	ROD
19	ST1 017 19	SHOCK MOUNT	59	ST1 064 23	HEX HEAD CAP SCREW P.T. M10X55
20	ST1 072 04	RIVET 5X16	60	ST1 066 15	ACORN NUT M8
21	ST1 017 21	SLEEVE BUSHING	61	ST1 064 22	HEX HEAD CAP SCREW P.T. M10X50
22	ST1 017 22	PILLOW BLOCK ASSY (WITH 36)	62	ST1 064 09	HEX HEAD CAP SCREW T.T. M8X25
23	ST1 017 23	CLAMP BAR	63	ST1 017 63	SWEEP BAR
24	ST1 017 24	TUBE	64	ST1 017 64	SWEEP BRACKET L.H.
25	ST1 017 25	FLANGE BUSHING	65	ST1 017 65	SWEEP BRACKET R.H.
26	ST1 017 26	FLANGE BUSHING	66	ST1 076 04	FLAT WASHER Ø8
27	ST1 076 07	FLAT WASHER Ø12			
28	ST1 076 06	FLAT WASHER Ø10			
29	ST1 017 29	SPACER MAIN PIVOT LONG			
30	ST1 017 30	FLANGE BUSHING			
31	ST1 017 31	SPACER MAIN PIVOT SHORT			
32	ST1 017 32	TELESCOPING LINK ASSEMBLY			
33	ST1 065 16	HEX HEAD CAP SCREW T.T. M10X40			
34	ST1 017 34A	SHOCK MOUNT BRACKET			
35	ST1 017 35A	SPECIAL WASHER			
36	ST1 017 36	BRASS SLEEVE			
37	ST1 017 37	BUSHING			
38	ST1 066 07	NUT M10			
39	ST1 066 06	NUT M8			
40	ST1 066 09	NUT M12			

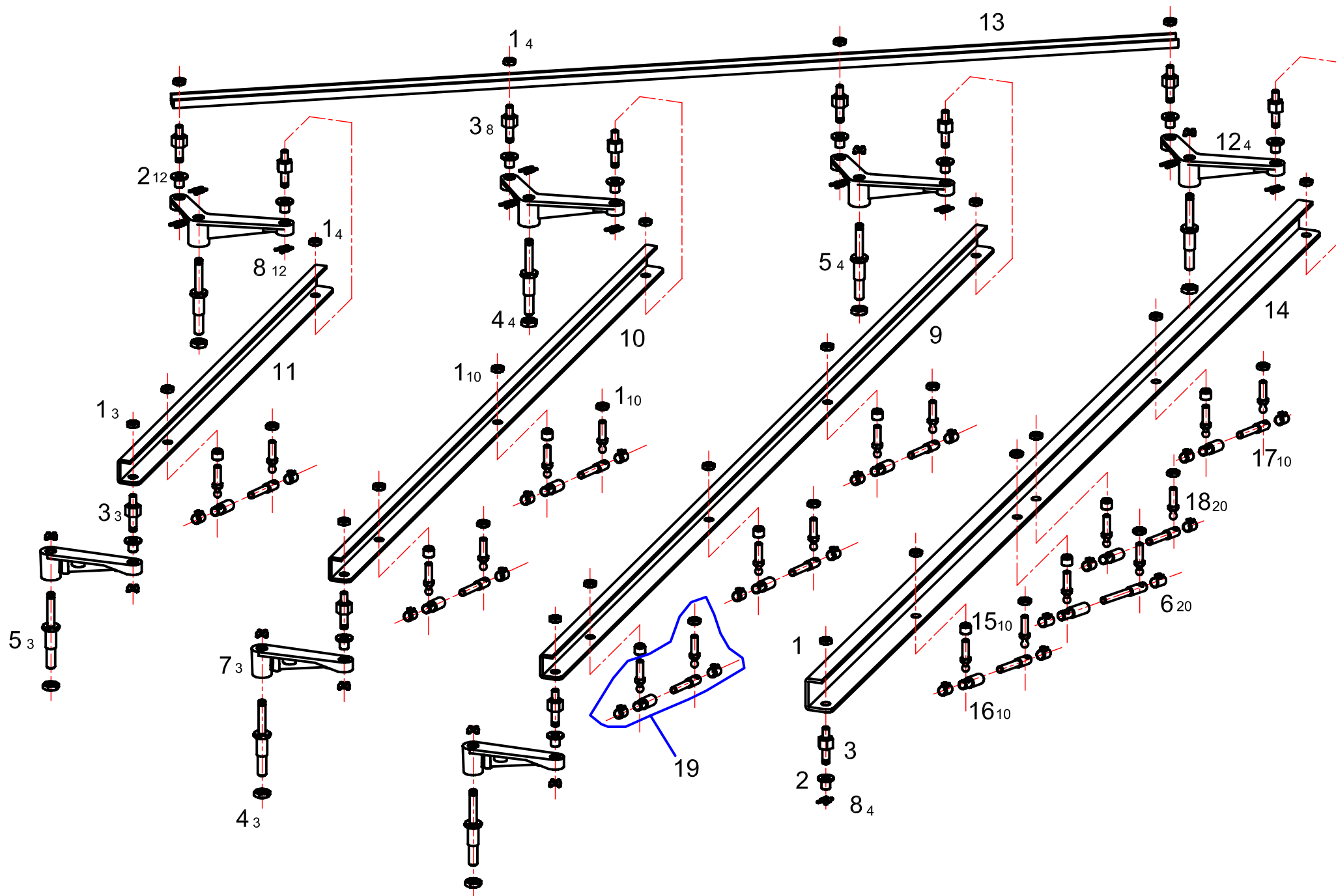


YOKE AND SPOTTING CUP ASSEMBLY ST1 019 00

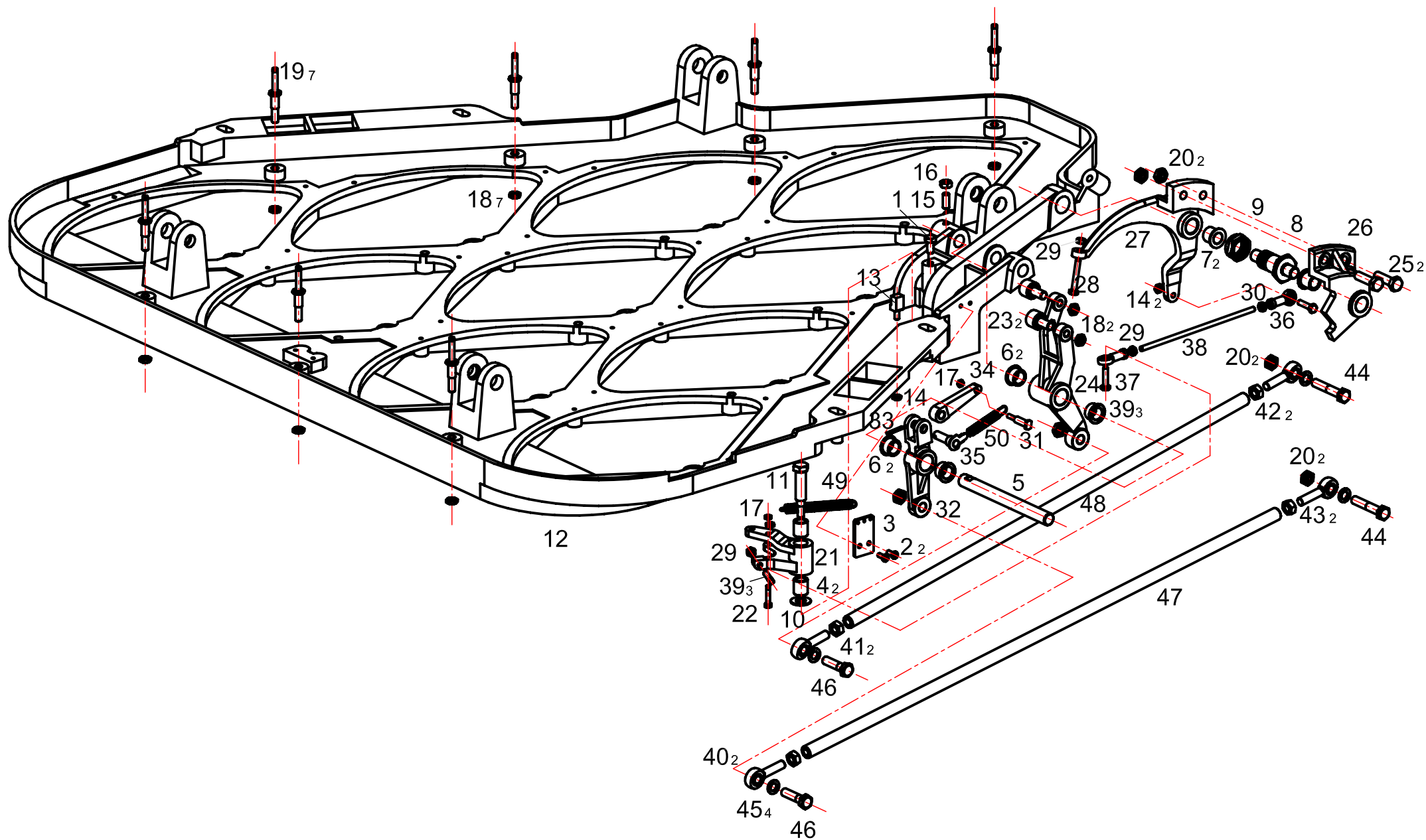
ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	ST1 019 01	STUD SPRING	27	ST1 019 27	SHAFT #3
2	ST1 019 02	SPRING	28	ST1 019 28	LEVER OUTER
3	ST1 019 03	SPOTTING CUP	29	ST1 019 29	SHAFT #2
4	ST1 019 04	SPOTTING CUP LINER	30	ST1 019 30	SPRING COLLAR
5	ST1 019 05	YOKE ASSEMBLY (WITH 18 ₈)	31	ST1 019 31	SPRING SLEEVE YOKE
6	ST1 019 06	SPRING L.H.	32	ST1 019 32	SPACER
7	ST1 019 07	ACTUATOR ARM	33	ST1 019 33	BEARING SPHERICAL
8	ST1 019 08	SHAFT #1	34	ST1 019 34	RUBBER WASHER
9	ST1 013 50	SPECIAL KEY 25X5X5	35	ST1 065 15	HEX HEAD CAP SCREW T.T. M10X35
10	ST1 019 10	COLLAR WITH SET SCREW	36	ST1 064 20	HEX HEAD CAP SCREW T.T. M10X40
11	ST1 019 11	LEG ASSY (WITH 18 ₂ ,33,48 ₂)	37	ST1 064 24	HEX HEAD CAP SCREW P.T. M10X60
12	ST1 019 12	SPACER	38	ST1 066 06	NUT M8
13	ST1 019 13	SPECIAL BOLT M16X70	39	ST1 066 07	NUT M10
14	ST1 019 14	SPOTTING CUP CAP	40	ST1 067 08	LOCK NUT M16
15	ST1 019 15	"U" BOLT	41	ST1 067 03	LOCK NUT M6
16	ST1 019 16	LEVER INNER	42	ST1 067 04	LOCK NUT M8
17	ST1 019 17	LEG REAR ASSY (WITH 20 ₂ ,33,48 ₂)	43	ST1 067 05	LOCK NUT M10
18	ST1 019 18	BEARING R14ZZ	44	ST1 070 04	SOCKET HEAD CAP SCREW M6X30
19	ST1 019 19	PIN	45	ST1 070 11	SOCKET HEAD CAP SCREW M8X25
20	ST1 019 20	FLANGE BUSHING	46	ST1 070 07	SOCKET HEAD SET SCREW M8X10
21	ST1 019 21	SPRING R.H.	47	ST1 073 11	ROLL PIN Ø5X40
22	ST1 019 22	SPECIAL BOLT M6X33	48	ST1 074 07	INTERNAL RETAINING RING Ø40
23	ST1 019 23	THRUST WASHER Ø8	49	ST1 076 06	FLAT WASHER Ø10
24	ST1 019 24	LINK ASSEMBLY (WITH 25 ₄)	50	ST1 076 04	FLAT WASHER Ø8
25	ST1 019 25	FLANGE BUSHING			
26	ST1 019 26	SHAFT #4			



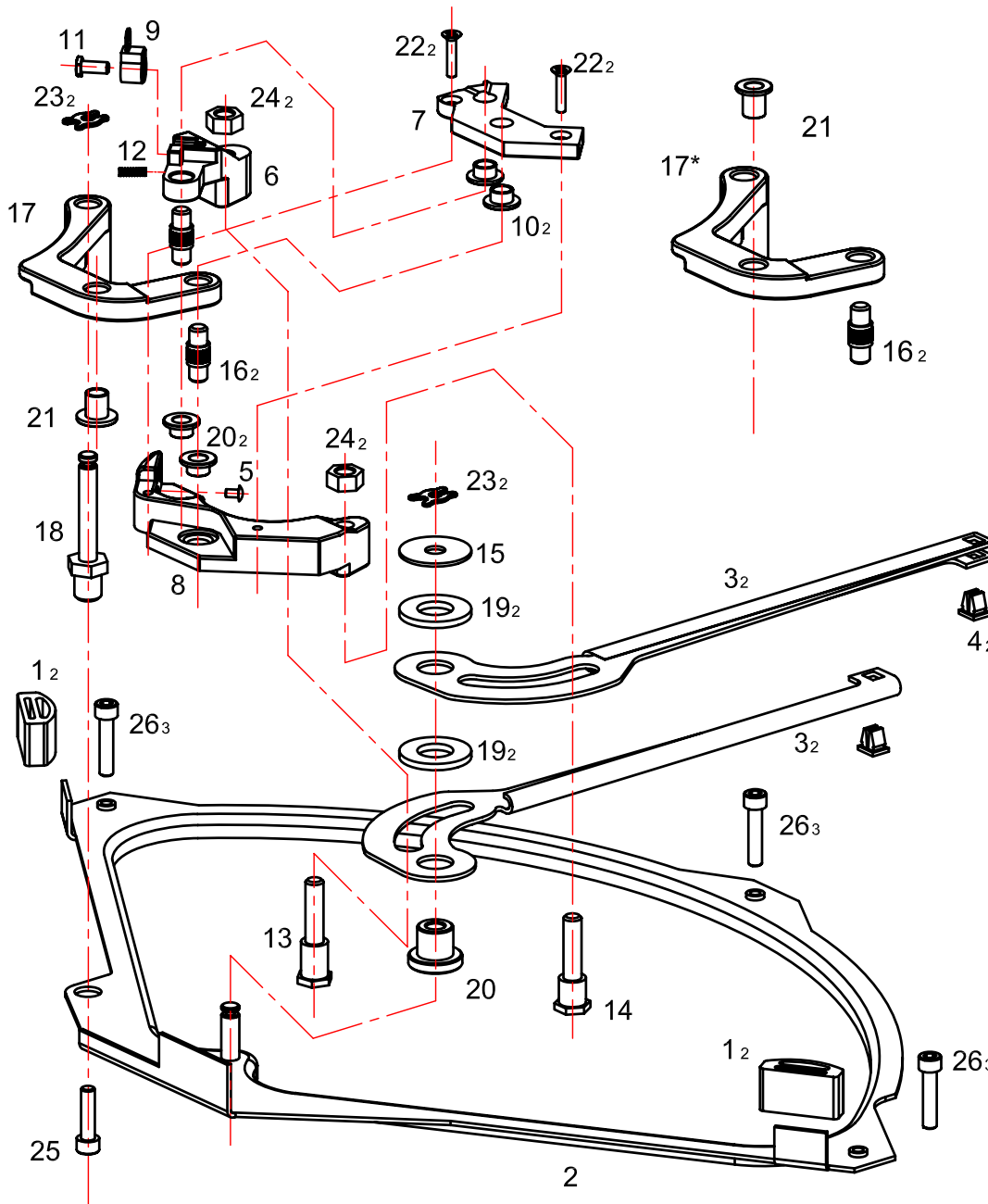
ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	ST1 021 01	TABLE CASTING	27	ST1 066 07	NUT M10
2	ST1 021 02	TABLE SUPPORT WELDMENT	28	ST1 013 70	ROD END BEARING BNM-10
3	ST1 074 07	INTERNAL RETAINING RING Ø40	29	ST1 021 29	TIE ROD
4	ST1 061 01	GREASE FITTING M6	30	ST1 076 06	FLAT WASHER Ø10
5	ST1 021 05	TABLE SUPPORT WELDMENT L.H.	31	ST1 064 25	HEX HEAD CAP SCREW P.T. M10X70
6	ST1 065 15	HEX HEAD CAP SCREW T.T. M10X35	32	ST1 064 23	HEX HEAD CAP SCREW P.T. M10X55
7	ST1 017 36	BRASS SLEEVE	33	ST1 021 33	PIN
8	ST1 017 22	PILLOW BLOCK ASSY (WITH 36)	34	ST1 021 34	SPRING
9	ST1 017 49	PILLOW BLOCK CAP	35	ST1 066 04	NUT M6
10	ST1 017 50	PILLOW BLOCK BASE	36	ST1 064 06	HEX HEAD CAP SCREW T.T. M6X45
11	ST1 021 11	TORQUE TUBE WELDMENT	37	ST1 021 37	SPECIAL BOLT M16X100
12	ST1 067 05	LOCK NUT M10	38	ST1 021 38	X WASHER L17
13	ST1 021 13	SPACER	39	ST1 019 33	SPHERICAL BUSHING
14	ST1 021 14	SPACER	40	ST1 066 01	NUT M4
15	ST1 067 08	LOCK NUT M16	41	ST1 075 01	SPLIT LOCKWASHER Ø4
16	ST1 064 28	CARRIAGE BOLT M12X60	42	ST1 071 03	BUTTON HD.SCK.CAP SCREW M4X30
17	ST1 076 07	FLAT WASHER Ø12	43	ST1 013 67	MICRO-SWITCH Z-15GD-B
18	ST1 067 06	LOCK NUT M12	44	ST1 021 44	SPRING
19	ST1 021 19	SPACER	45	ST1 021 45	LEVER
20	ST1 064 22	HEX HEAD CAP SCREW P.T. M10X50	46	ST1 021 46	SPECIAL WASHER Ø32
21	ST1 017 53	ROD END BEARING L.H. BNM-10 L			
22	ST1 021 22	SPECIAL BOLT M12X63			
23	ST1 019 18	BEARING R14ZZ			
24	ST1 021 24	SLEEVE			
25	ST1 021 25	FLANGE BUSHING			
26	ST1 066 08	NUT M10 L.H.			



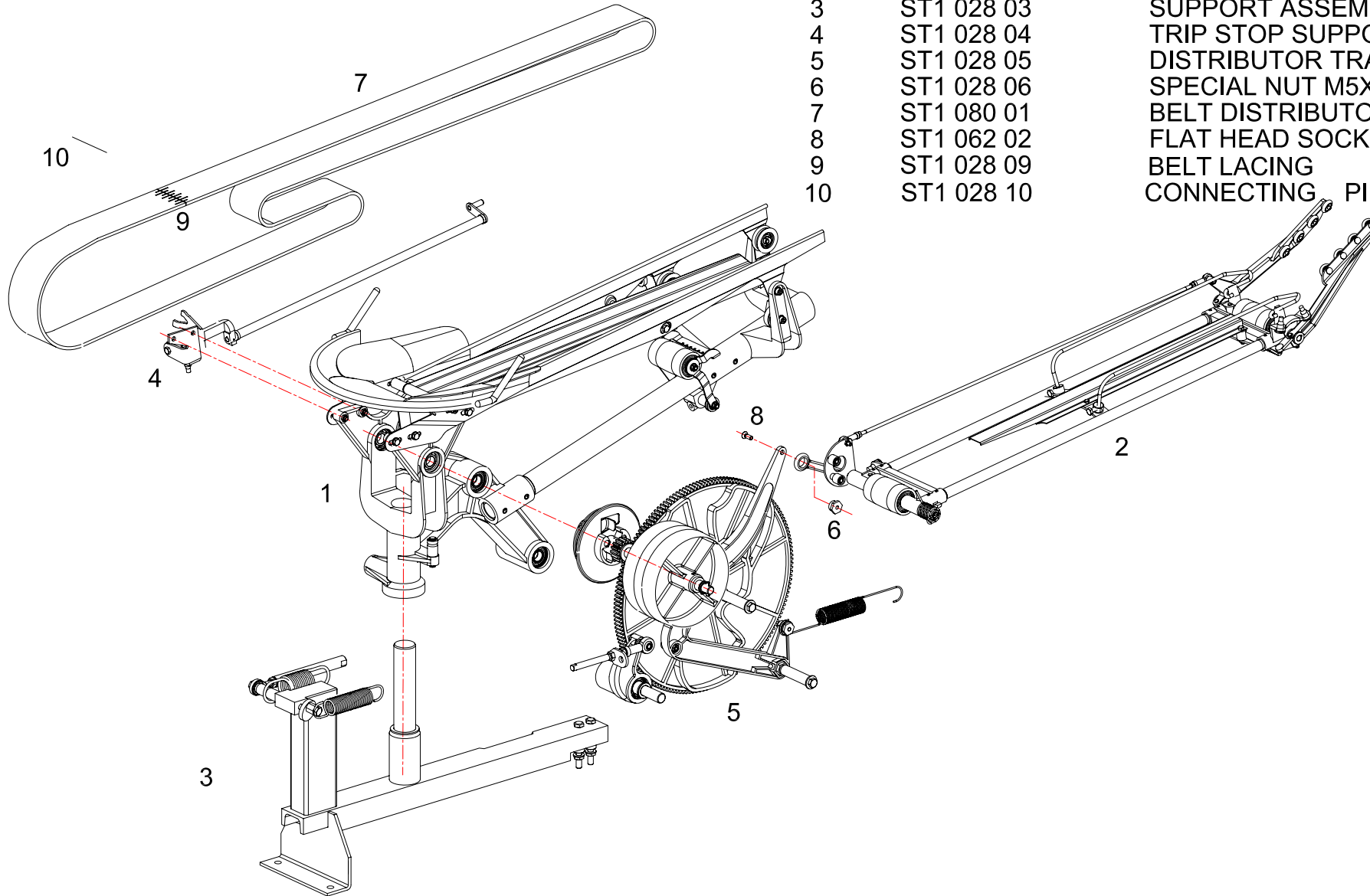
ITEM	PART NO.	DESCRIPTION
1	ST1 067 03	LOCK NUT M6
2	ST1 023 02	FLANGE BUSHING
3	ST1 023 03	PIN
4	ST1 067 04	LOCK NUT M8
5	ST1 023 05	PIN
6	ST1 023 06	CLIP
7	ST1 023 07	LEVER RESPOT ASSY (WITH 2 ₂)
8	ST1 007 22	X WASHER L13
9	ST1 023 09	LINK #1
10	ST1 023 10	LINK #2
11	ST1 023 11	LINK #3
12	ST1 023 12	LEVER RESPOT ASSY (WITH 2 ₃)
13	ST1 023 13	LINK RESPOT CONNECTOR
14	ST1 023 14	LINK #4
15	ST1 023 15	SPACER BUSHING
16	ST1 023 16	PIN
17	ST1 023 17	LINK
18	ST1 023 18	BALL STUD
19	ST1 023 19	LINK ASSEMBLY



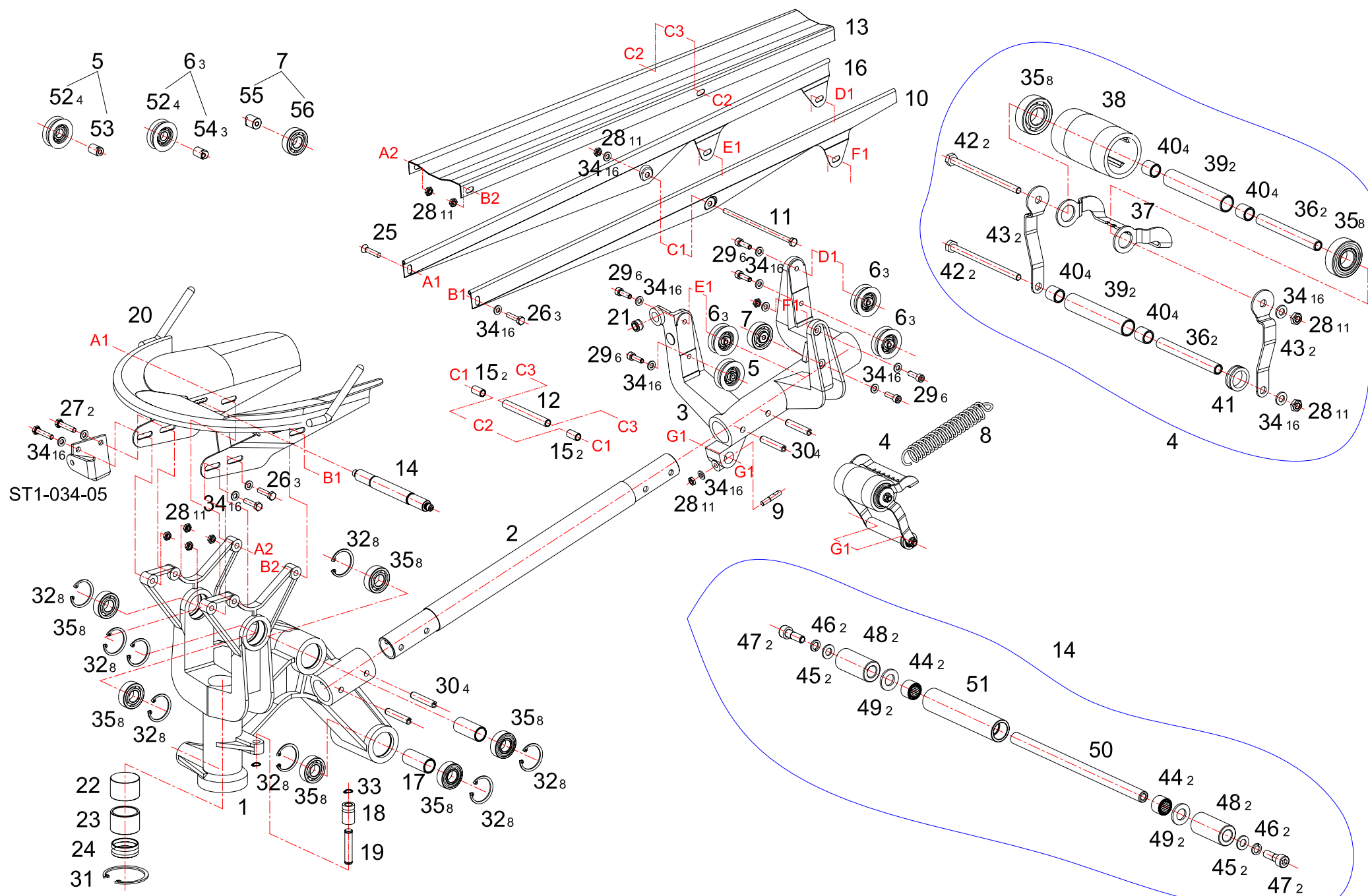
ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	ST1 065 08	HEX HEAD CAP SCREW T.T. M8X16	27	ST1 025 27	CAM LINK BEARING ASSY (WITH 7)
2	ST1 071 05	BUTTON HD.SCK.CAP SCREW M5X12	28	ST1 080 21	HEX HEAD CAP SCREW T.T. M6X35
3	ST1 025 03	BRACKET	29	ST1 066 04	NUT M6
4	ST1 025 04	SLEEVE BUSHING	30	ST1 066 05	NUT M6 L.H.
5	ST1 025 05	SHAFT	31	ST1 025 31	PIN
6	ST1 019 20	FLANGE BUSHING	32	ST1 025 32	FINGER LEVER ASSY (WITH 6 ₂)
7	ST1 025 07	BUSHING	33	ST1 073 04	ROLL PIN Ø3X24
8	ST1 025 08	SHAFT	34	ST1 025 34	FINGER LINK
9	ST1 025 09	SPECIAL NUT M22	35	ST1 025 35	PIVOT WELDMENT
10	ST1 025 10	SLEEVE BUSHING	36	ST1 025 36	ROD END BEARING L.H. BNF-6L
11	ST1 025 11	SPECIAL BOLT M8X61	37	ST1 025 37	ROD END BEARING BNF-6
12	ST1 021 01	TABLE CASTING	38	ST1 025 38	LINK
13	ST1 025 13	STOP RESPOT	39	ST1 065 06	HEX HEAD CAP SCREW T.T. M6X25
14	ST1 067 03	LOCK NUT M6	40	ST1 013 70	ROD END BEARING BNM-10
15	ST1 070 10	SOCKET HEAD SET SCREW M8X20	41	ST1 066 07	NUT M10
16	ST1 066 06	NUT M8	42	ST1 066 08	NUT M10 L.H.
17	ST1 067 02	LOCK NUT M5	43	ST1 017 53	ROD END BEARING L.H. BNM-10 L
18	ST1 067 04	LOCK NUT M8	44	ST1 064 23	HEX HEAD CAP SCREW P.T. M10X55
19	ST1 023 05	PIN	45	ST1 076 06	FLAT WASHER Ø10
20	ST1 067 05	LOCK NUT M10	46	ST1 064 20	HEX HEAD CAP SCREW T.T. M10X40
21	ST1 025 21	ACTUATING LINK ASSY (WITH 4 ₂)	47	ST1 025 47	TIE ROD #1
22	ST1 025 22	SPECIAL BOLT M5X25	48	ST1 025 48	TIE ROD #2
23	ST1 025 23	CAM FOLLOWER CF-8	49	ST1 025 49	SPRING
24	ST1 025 24	LEVER SPOT ASSEMBLY (WITH 6 ₂)	50	ST1 025 50	SPRING
25	ST1 065 16	HEX HEAD CAP SCREW T.T. M10X40			
26	ST1 025 26	LINK AND BEARING ASSEMBLY (WITH 7)			



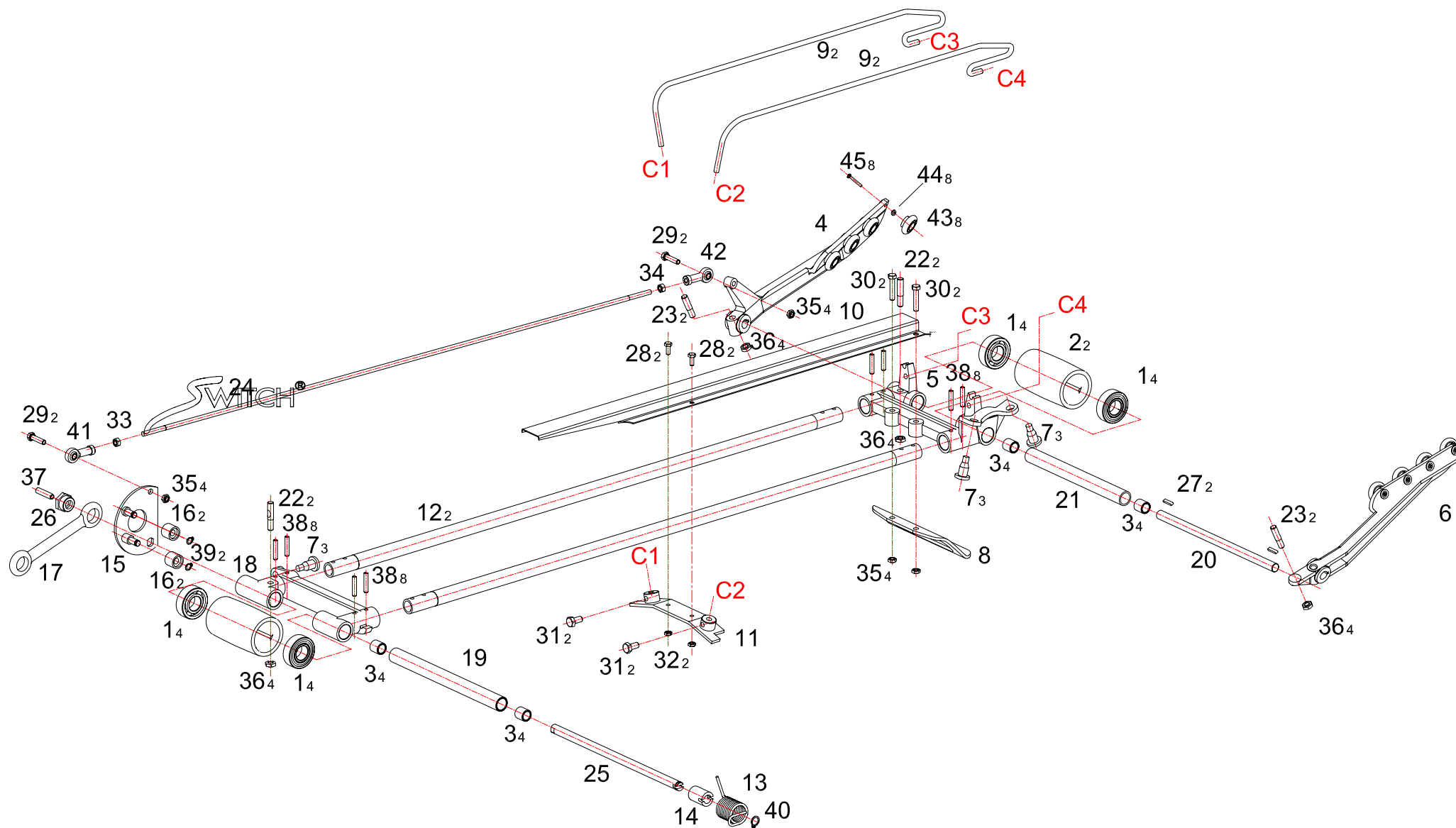
ITEM	PART NO.	DESCRIPTION
1	ST1 027 01	BUMPER
2	ST1 027 02	RESPOT CELL FRAME WELDMENT
3	ST1 027 03	FINGER
4	ST1 027 04	INSERT
5	ST1 027 05	SPECIAL RIVET
6	ST1 027 06	ARM RESPOT YOKE(WITH 9,11,16)
7	ST1 027 07	PLATE ASSY(WITH 10 ₂)
8	ST1 027 08	YOKE ARM ASSY(WITH 10 ₂)
9	ST1 027 09	INSERT ASSEMBLY
10	ST1 027 10	FLANGE BUSHING
11	ST1 027 11	STOP SCREW M4X12
12	ST1 027 12	SPRING
13	ST1 027 13	STUD LONG
14	ST1 027 14	STUD SHORT
15	ST1 027 15	SPECIAL WASHER Ø6
16	ST1 027 16	SHAFT
17	ST1 027 17	LEVER RESPOT ASSY(WITH 16,21)
17*	ST1 027 17*	LEVER ASSY(WITH 16,21) FOR #7 RESPOT CELL
18	ST1 027 18	STUD PIVOT
19	ST1 027 19	SPACER
20	ST1 027 20	BUSHING
21	ST1 023 02	FLANGE BUSHING
22	ST1 080 05	COUNTERSUNK HEAD SCREW M3X16
23	ST1 007 22	X WASHER L13
24	ST1 067 03	LOCK NUT M6
25	ST1 069 03	SOCKET HEAD CAP SCREW M5X16
26	ST1 069 01	SOCKET HEAD CAP SCREW M5X10



ITEM	PART NO.	DESCRIPTION
1	ST1 028 01	MAIN SUPPORT ASSEMBLY
2	ST1 028 02	TUBE ASSEMBLY
3	ST1 028 03	SUPPORT ASSEMBLY
4	ST1 028 04	TRIP STOP SUPPORT ASSEMBLY
5	ST1 028 05	DISTRIBUTOR TRANSMISSION ASSY
6	ST1 028 06	SPECIAL NUT M5X7
7	ST1 080 01	BELT DISTRIBUTOR
8	ST1 062 02	FLAT HEAD SOCKET CAP SCREW M6X16
9	ST1 028 09	BELT LACING
10	ST1 028 10	CONNECTING PIN

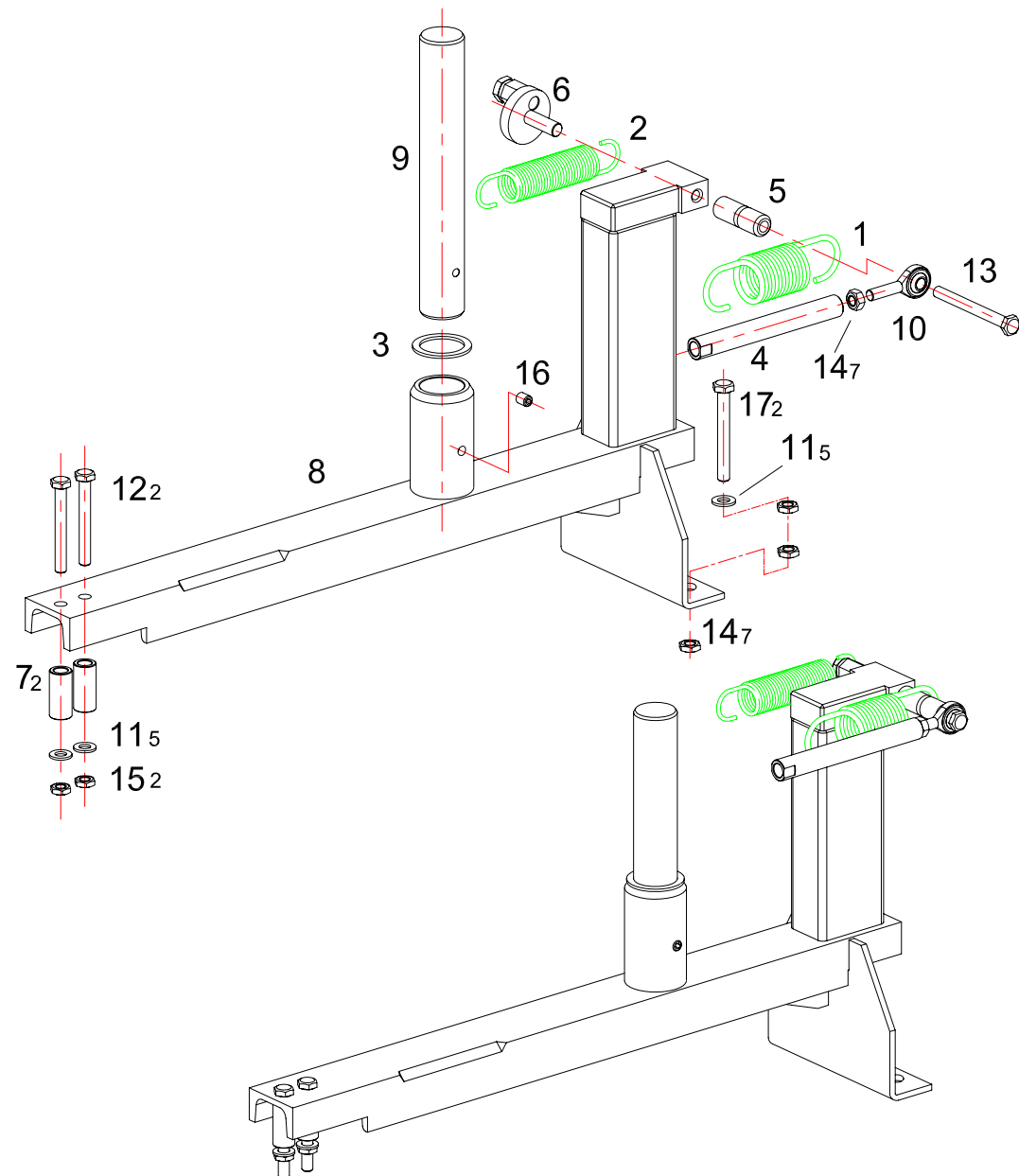


ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	ST1 029 01	MAIN CASTING	31	ST1 074 09	INTERNAL RETAINING RING Ø55
2	ST1 029 02	CARRIAGE SUPPORT TUBE	32	ST1 074 06	INTERNAL RETAINING RING Ø35
3	ST1 029 03	CARRIAGE SUPPORT CASTING	33	ST1 074 02	EXTERNAL RETAINING RING Ø9
4	ST1 029 04	BELT TIGHTENER ASSEMBLY	34	ST1 076 03	FLAT WASHER Ø6
5	ST1 029 05	CONCENTRIC ROLLER ASSEMBLY	35	ST1 029 35	BEARING 99502H
6	ST1 029 06	ECCENTRIC ROLLER ASSEMBLY	36	ST1 013 28	SPACER
7	ST1 029 07	STEEL CONCENTRIC ROLLER ASSY	37	ST1 029 37	TRACKING BRACKET
8	ST1 029 08	SPRING	38	ST1 029 38	PULLEY ASSEMBLY (WITH 35 ₂)
9	ST1 029 09	CLAMP STUD	39	ST1 029 39	TUBE BELT TIGHTENER
10	ST1 029 10	SUPPORT GUIDE L.H.	40	ST1 029 40	SLEEVE BUSHING
11	ST1 029 11	SPECIAL BOLT P.T.M6X140	41	ST1 029 41	SPRING POST SLEEVE
12	ST1 029 12	SPACER INNER	42	ST1 029 42	SPECIAL BOLT P.T. M6X100
13	ST1 029 13	BELT RUNNER REAR	43	ST1 029 43	LINK
14	ST1 029 14	ROLLER ASSEMBLY	44	ST1 029 44	BEARING
15	ST1 029 15	SPACER OUTER	45	ST1 076 02	FLAT WASHER Ø5
16	ST1 029 16	SUPPORT GUIDE R.H.	46	ST1 075 02	SPLIT LOCKWASHER Ø5
17	ST1 029 17	SPACER BEARING	47	ST1 069 03	SOCKET HEAD CAP SCREW M5X16
18	ST1 029 18	SPRING POST SLEEVE	48	ST1 029 48	SLEEVE
19	ST1 029 19	SPRING POST PIN	49	ST1 029 49	SPECIAL WASHER
20	ST1 029 20	ORIENTOR PAN WELDMENT	50	ST1 029 50	SHAFT
21	ST1 029 21	SPYRALIGN BEARING Ø8	51	ST1 029 51	SLEEVE
22	ST1 029 22	BEARING	52	ST1 029 52	V STYLE PULLEY
23	ST1 029 23	BEARING BA 2016	53	ST1 029 53	PIN
24	ST1 029 24	THRUST BEARING Ø32	54	ST1 029 54	ECCENTRIC PIN
25	ST1 062 04	FLAT HD. SOCKET CAP SCREW M6X30	55	ST1 029 55	PIN
26	ST1 065 06	HEX HEAD CAP SCREW T.T. M6X25	56	ST1 063 06	BEARING 80202
27	ST1 065 07	HEX HEAD CAP SCREW T.T. M6X30			
28	ST1 067 03	LOCK NUT M6			
29	ST1 069 06	SOCKET HD. CAP FINE SCREW M6X20			
30	ST1 073 12	ROLL PIN Ø8X45			

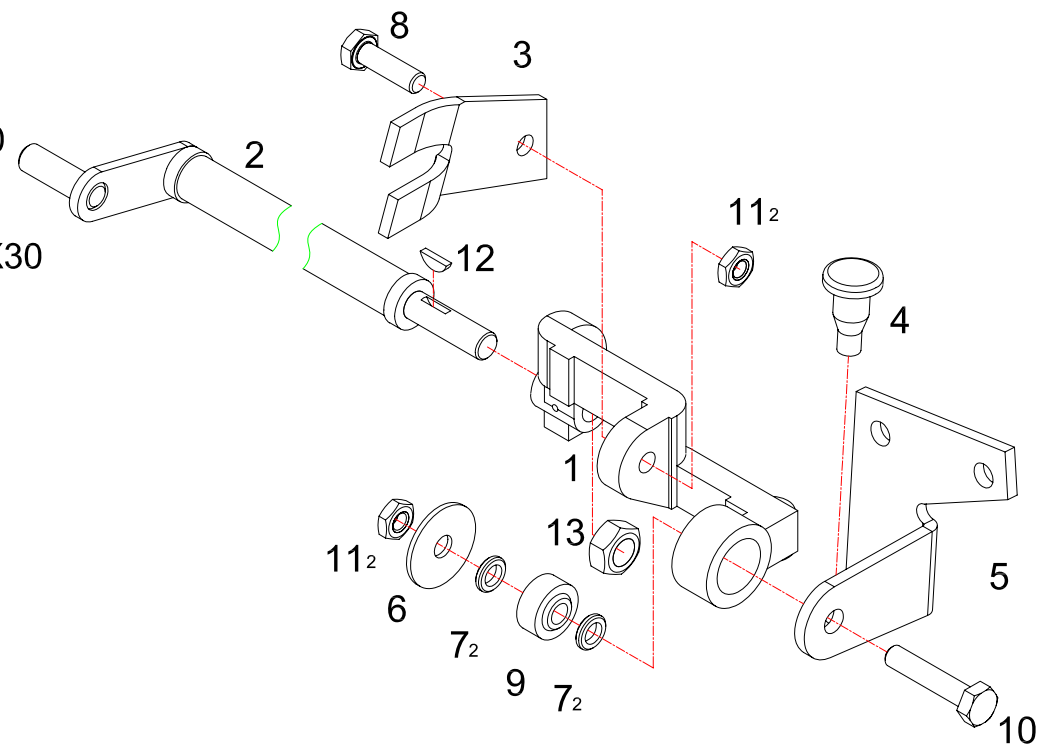


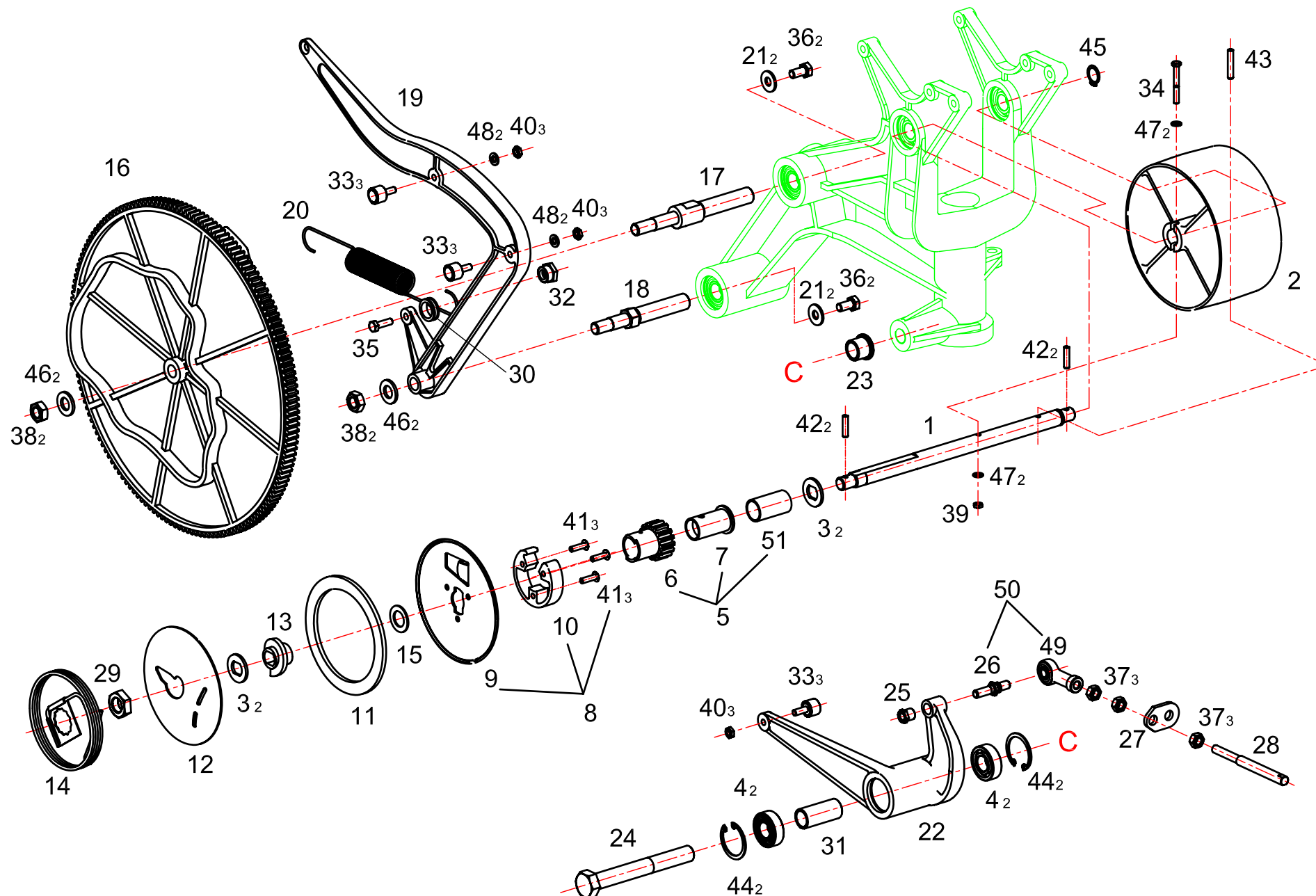
ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	ST1 029 35	BEARING 99502H	26	ST1 028 06	SPECIAL NUT M5X7
2	ST1 029 38	PULLEY ASSEMBLY(WITH 35 ₂)	27	ST1 031 27	KEY 14X2X3
3	ST1 029 40	SLEEVE BUSHING	28	ST1 065 01	BUTTON HD.SCK.CAP SCREW M4X10
4	ST1 031 04	TRIP ARM ASSEMBLY R.H.	29	ST1 065 02	HEX HEAD CAP SCREW T.T. M5X25
5	ST1 031 05	FRONT CARRIAGE	30	ST1 069 11	SOCKET HEAD CAP SCREW M5X25
6	ST1 031 06	TRIP ARM ASSEMBLY L.H.	31	ST1 065 03	HEX HEAD CAP SCREW T.T. M6X12
7	ST1 009 27	RUBBER BUMPER	32	ST1 066 01	NUT M4
8	ST1 031 08	BELT GUIDE	33	ST1 066 02	NUT M5
9	ST1 031 09	PIN GUIDE	34	ST1 066 03	NUT M5 L.H.
10	ST1 031 10	BELT RUNNER SUPPORT	35	ST1 067 02	LOCK NUT M5
11	ST1 031 11	BELT RUNNER BRACKET	36	ST1 067 03	LOCK NUT M6
12	ST1 031 12	TUBE	37	ST1 070 03	SOCKET HEAD SET SCREW M6X20
13	ST1 031 13	SPRING	38	ST1 073 07	ROLL PIN Ø4X24
14	ST1 031 14	COLLAR	39	ST1 074 01	EXTERNAL RETAINING RING Ø6
15	ST1 031 15	TRIP ROCKER ARM WELDMENT ASSEMBLY (WITH 16 ₂ ,39 ₂)	40	ST1 074 02	EXTERNAL RETAINING RING Ø9
16	ST1 031 16	ROLLER	41	ST1 031 41	END FITTING BNF-5
17	ST1 031 17	CONNECTING LINK	42	ST1 031 42	END FITTING L.H. BNF-5L
18	ST1 031 18	REAR CARRIAGE	43	ST1 013 13	BEARING
19	ST1 031 19	TUBE MIDDLE	44	ST1 013 78	STAR WASHER Ø5
20	ST1 031 20	SHAFT	45	ST1 071 06	BUTTON HD.SCK.CAP SCREW M5X16
21	ST1 031 21	TUBE FRONT			
22	ST1 029 09	CLAMP STUD			
23	ST1 031 23	CLAMP STUD			
24	ST1 031 24	LINK			
25	ST1 031 25	SHAFT			

ITEM	PART NO.	DESCRIPTION
1	ST1 033 01	SAFETY LINK SPRING
2	ST1 033 02	LATERAL DRIVE SPRING
3	ST1 033 03	SPECIAL WASHER Ø32
4	ST1 033 04	SAFETY LINK TUBE
5	ST1 033 05	SPACER CLAMP
6	ST1 033 06A	ECCENTRIC SPRING POST
7	ST1 033 07	SLEEVE
8	ST1 033 08	DISTRIBUTOR MOUNT WELDMENT
9	ST1 033 09	DISTRIBUTOR SUPPORT
10	ST1 033 10	ROD END BEARING BNM-8
11	ST1 076 04	FLAT WASHER 8
12	ST1 064 16	HEX HEAD CAP SCREW P.T. M8X70
13	ST1 064 18	HEX HEAD CAP SCREW P.T. M8X80
14	ST1 066 06	NUT M8
15	ST1 067 04	LOCK NUT M8
16	ST1 070 09	SOCKET HEAD SET SCREW M8X12
17	ST1 064 35	HEX HEAD CAP SCREW T.T. M8X100



ITEM	PART NO.	DESCRIPTION
1	ST1 034 01	SUPPORT
2	ST1 034 02	TRIP STOP ROD SUPPORT
3	ST1 034 03	STOP BLADE
4	ST1 009 27	RUBBER BUMPER
5	ST1 034 05	TRIP STOP SUPPORT
6	ST1 034 06	SPECIAL WASHER Ø6
7	ST1 034 07	RING Ø6
8	ST1 065 05	HEX HD. CAP SCREW T.T. M6X20
9	ST1 034 09	BEARING SPHERICAL
10	ST1 065 07	HEX HEAD CAP SCREW T.T. M6X30
11	ST1 067 03	LOCK NUT M6
12	ST1 034 12	HALF MOON KEY 10X2X3,7
13	ST1 067 04	LOCK NUT M8





ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	ST1 035 01	SHAFT DRIVE DISTRIBUTOR	27	ST1 035 27	SUPPORT SPRING DISTRIBUTOR
2	ST1 035 02	PULLEY	28	ST1 035 28	ROD SAFETY LINK DISTRIBUTOR
3	ST1 035 03	THRUST WASHER	29	ST1 035 29	SPECIAL NUT M15
4	ST1 029 35	BEARING 99502H	30	ST1 029 41	SPRING POST SLEEVE
5	ST1 035 05	PINION ASSEMBLY	31	ST1 029 17	SPACER BEARING
6	ST1 035 06	PINION	32	ST1 028 06	SPECIAL NUT M5X7
7	ST1 035 07	BUSHING PINION	33	ST1 035 33	CAM FOLLOWER CF-6
8	ST1 035 08	CLUTCH PLATE ASSEMBLY	34	ST1 064 01	BUTTON HD.SCK.CAP SCREW M4X40
9	ST1 035 09	CLUTCH PLATE	35	ST1 065 06	HEX HEAD CAP SCREW T.T. M6X25
10	ST1 035 10	ORIENTATION SLEEVE	36	ST1 065 08	HEX HEAD CAP SCREW T.T. M8X16
11	ST1 035 11	FRICTION DISC	37	ST1 066 06	NUT M8
12	ST1 035 12	CLUTCH PLATE DRIVE	38	ST1 067 06	LOCK NUT M12
13	ST1 035 13	DISTRIBUTOR WORM GEAR	39	ST1 067 01	LOCK NUT M4
14	ST1 035 14	SPRING ASSEMBLY	40	ST1 067 03	LOCK NUT M6
15	ST1 035 15	SPECIAL WASHER Ø16	41	ST1 072 03	RIVET 5X15
16	ST1 035 16	DISTRIBUTOR INDEXING CAM	42	ST1 073 09	ROLL PIN Ø5X22
17	ST1 035 17	SHAFT CAM SUPPORT	43	ST1 073 10	ROLL PIN Ø5X30
18	ST1 035 18	SHAFT ARM	44	ST1 074 06	INTERNAL RETAINING RING Ø35
19	ST1 035 19	ARM	45	ST1 074 05	EXTERNAL RETAINING RING Ø16
20	ST1 035 20	SPRING	46	ST1 076 07	FLAT WASHER Ø12
21	ST1 035 21	SPECIAL WASHER Ø8	47	ST1 076 02	FLAT WASHER Ø5
22	ST1 035 22	DRIVE ARM	48	ST1 076 03	FLAT WASHER Ø6
23	ST1 035 23	CLAMP RACE	49	ST1 013 68	ROD END BEARING BNF-8
24	ST1 035 24	SPECIAL BOLT M16X124	50	ST1 035 50	SHAFT(WITH BNF-8)
25	ST1 035 25	SPECIAL NUT M8	51	ST1 035 51	PINION SLEEVE
26	ST1 035 26	SHAFT			

ITEM	PART NO.	DESCRIPTION
1	ST1 037 01	MOUNTING PLATE
2	ST1 037 02	REAR WIREWAY
3	ST1 037 03	REAR WIREWAY COVER
4	ST1 001 47	GROMMET RING
5	ST1 037 05	CHASSIS SUPPORT
6	ST1 037 06	BRACKET L.H.
6*	ST1 037 06*	BRACKET R.H.
7	ST1 037 07	WIREWAY BRACKET
8	ST1 037 08	FRONT WIREWAY COVER
9	ST1 037 09	FRONT WIREWAY R.H.
10	ST1 037 10	FRONT WIREWAY L.H.
11	ST1 037 13	COVER
12	ST1 037 12	SHORT WIREWAY
13	ST1 065 09	HEX HEAD CAP SCREW T.T. M8X20
14	ST1 065 04	HEX HEAD CAP SCREW T.T. M6X16
15	ST1 066 02	NUT M5
16	ST1 067 04	LOCK NUT M8
17	ST1 067 03	LOCK NUT M6
18	ST1 071 06	BUTTON HD.SCK.CAP SCREW M5X16
19	ST1 071 08	BUTTON HD.SCK.CAP SCREW M6X16
20	ST1 080 25	BUTTON HD.SCK.CAP SCREW M4X10
21	ST1 075 02	SPLIT LOCKWASHER Ø5
22	ST1 076 02	FLAT WASHER Ø5
23	ST1 076 03	FLAT WASHER Ø6
24	ST1 076 04	FLAT WASHER Ø8
25	ST1 037 14	BASE

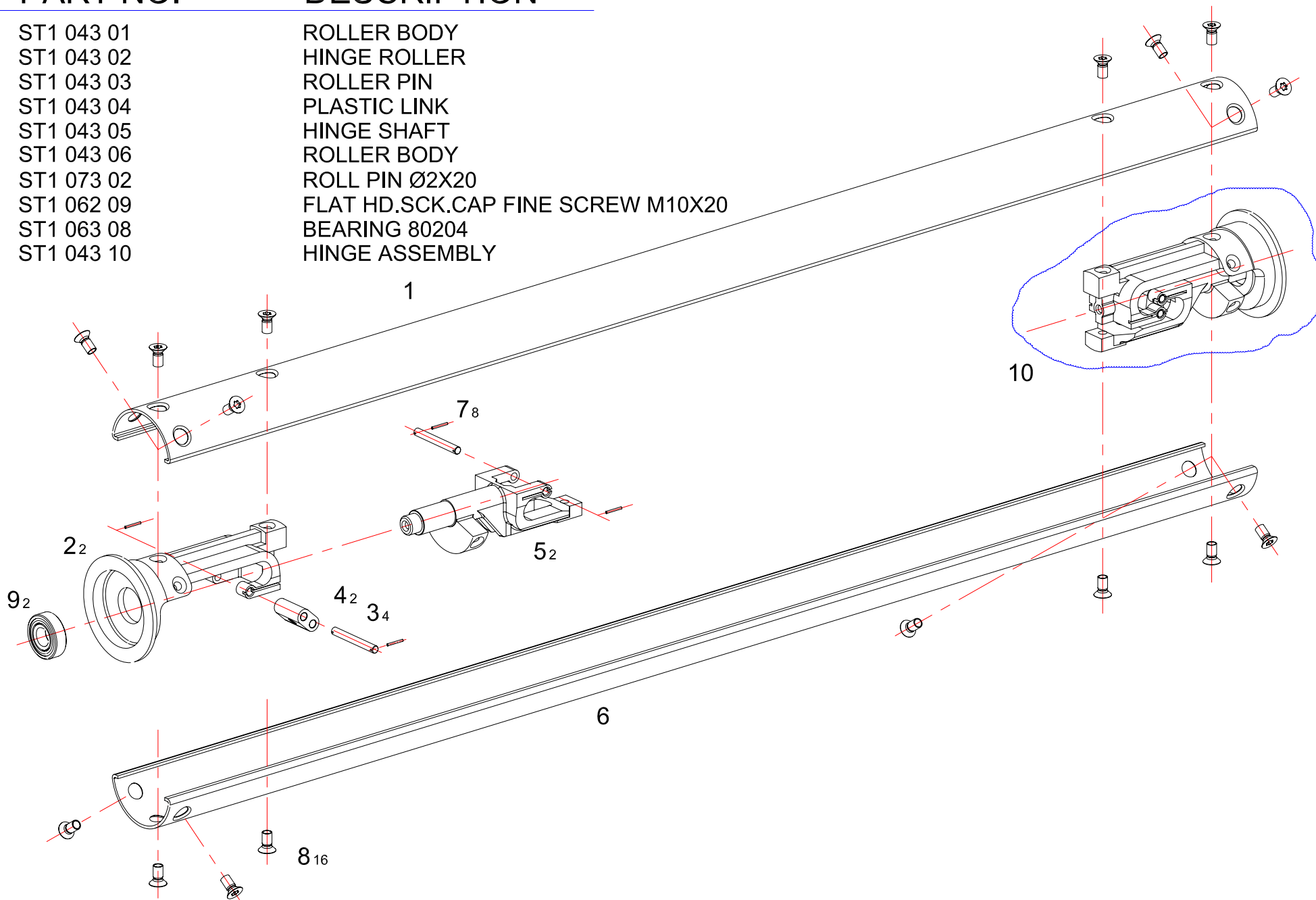
KICKBACK PLATE ASSEMBLY BALL EXIT SIDE ST1 039 00 (00*)

ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	ST1 039 01	SUPPORT BOX	25	ST1 069 09	SOCKET HEAD CAP SCREW M10X20
2	ST1 039 02	URETHANE CUSHION BLOCK R.H.	26	ST1 069 10	SOCKET HEAD CAP SCREW M10X30
2*	ST1 039 02*	URETHANE CUSHION BLOCK L.H.	27	ST1 069 04	SOCKET HEAD CAP SCREW M5X20
3	ST1 039 03	THRUST BEARING	28	ST1 080 35	RIVET 4X13
4	ST1 039 04	SPECIAL WASHER Ø20	29	ST1 074 04	E-CLIP RETAINING RING Ø15
5	ST1 039 05	BEARING SUPPORT ASSEMBLY R.H. FOR L.H. MACHINE	30	ST1 076 03	FLAT WASHER Ø6
5*	ST1 039 05*	BEARING SUPPORT ASSEMBLY L.H. FOR R.H. MACHINE	31	ST1 076 04	FLAT WASHER Ø8
6	ST1 039 06	BEARING RETAINER	32	ST1 039 32	PANEL #4
7	ST1 039 07	SPRING	33	ST1 039 33	BRONZE BUSHING
8	ST1 039 08	BEARING SUPPORT			
9	ST1 039 09	FOOT SUPPORT WELDMENT			
10	ST1 039 10	CURTAIN ROD			
11	ST1 039 11	SPECIAL SET SCREW M24X120			
12	ST1 039 12	SPECIAL SET SCREW M24X80			
13	ST1 039 13	KICKBACK WELDMENT R.H. SIDE FOR L.H. MACHINE			
13*	ST1 039 13*	KICKBACK WELDMENT L.H.SIDE FOR R.H. MACHINE			
14	ST1 039 14	DOOR			
15	ST1 039 15	PANEL #1			
16	ST1 039 16	PANEL #2			
16*	ST1 039 16*	PANEL #3			
17	ST1 061 01	GREASE FITTING M6			
18	ST1 062 01	FLAT HEAD SOCKET CAP SCREW M6X12			
19	ST1 062 06	FLAT HEAD SOCKET CAP SCREW M8X20			
20	ST1 064 19	HEX HEAD CAP SCREW P.T. M8X110			
21	ST1 065 13	HEX HEAD CAP SCREW T.T. M10X20			
22	ST1 065 06	HEX HEAD CAP SCREW T.T. M6X25			
23	ST1 067 05	LOCK NUT M10			
24	ST1 067 04	LOCK NUT M8			

ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	ST1 039 01	SUPPORT BOX	23*	ST1 041 23*	KICKBACK WELDMENT L.H.SIDE FOR L.H. MACHINE
2	ST1 039 02	URETHANE CUSHION BLOCK R.H.	24	ST1 041 24	SUPPORT PANEL
2*	ST1 039 02*	URETHANE CUSHION BLOCK L.H.	25	ST1 061 01	GREASE FITTING M6
3	ST1 039 03	THRUST BEARING	26	ST1 064 19	HEX HEAD CAP SCREW P.T. M8X110
4	ST1 039 04	SPECIAL WASHER Ø20	27	ST1 065 19	HEX HEAD CAP SCREW T.T. M12X45
5	ST1 041 05	BEARING SUPPORT ASSEMBLY R.H. FOR R.H. MACHINE	28	ST1 065 09	HEX HEAD CAP SCREW T.T. M8X20
5*	ST1 041 05*	BEARING SUPPORT ASSEMBLY L.H. FOR L.H. MACHINE	29	ST1 067 06	LOCK NUT M12
6	ST1 039 07	SPRING	30	ST1 067 04	LOCK NUT M8
7	ST1 041 07	SPRING POST PIN	31	ST1 069 04	SOCKET HEAD CAP SCREW M5X20
8	ST1 041 08	ANGLE	32	ST1 080 35	RIVET 4X13
9	ST1 039 08	BEARING SUPPORT	33	ST1 074 04	E-CLIP RETAINING RING Ø15
10	ST1 039 09	FOOT SUPPORT WELDMENT	34	ST1 075 06	SPLIT LOCKWASHER Ø12
11	ST1 041 11	PIN EJECTOR	35	ST1 075 04	SPLIT LOCKWASHER Ø8
12	ST1 041 12	ROLLER ASSEMBLY R.H.	36	ST1 076 04	FLAT WASHER Ø8
12*	ST1 041 12*	ROLLER ASSEMBLY L.H.	37	ST1 041 37	BRACKET ASSEMBLY(WITH 42 ₂)
13	ST1 041 13	SUPPORT BRACKET ASSEMBLY R.H.	38	ST1 041 38	PIN STOP
13*	ST1 041 13*	SUPPORT BRACKET ASSEMBLY L.H.	39	ST1 041 39	SHAFT
14	ST1 041 14	PIVOT STUD	40	ST1 041 40	SPRING L.H.
15	ST1 039 11	SPECIAL SET SCREW M24X120	40*	ST1 041 40*	SPRING R.H.
16	ST1 041 16	RUBBER SHOCK MOUNTING	41	ST1 041 41	ROLLER
17	ST1 041 17	STEEL RIVET	42	ST1 041 42	FLANGED BUSHING
18	ST1 041 18	GROUNDING SIGN	43	ST1 074 03	EXTERNAL RETAINING RING Ø12
19	ST1 041 19	SPECIAL WASHER Ø8	44	ST1 041 44	SPRING
20	ST1 041 20	SUPPORT BEARING	45	ST1 041 45	CURTAIN LATCH PIN
21	ST1 041 21	TREAD R.H.	46	ST1 041 46	SUPPORT BRACKET WELDMENT
21*	ST1 041 21*	TREAD L.H.	47	ST1 073 07	ROLL PIN Ø4X24
22	ST1 041 22	SUPPORT WELDMENT R.H.	48	ST1 041 48	PANEL
22*	ST1 041 22*	SUPPORT WELDMENT L.H.	49	ST1 039 33	BRONZE BUSHING
23	ST1 041 23	KICKBACK WELDMENT R.H. SIDE FOR R.H. MACHINE			

ITEM	PART NO.	DESCRIPTION
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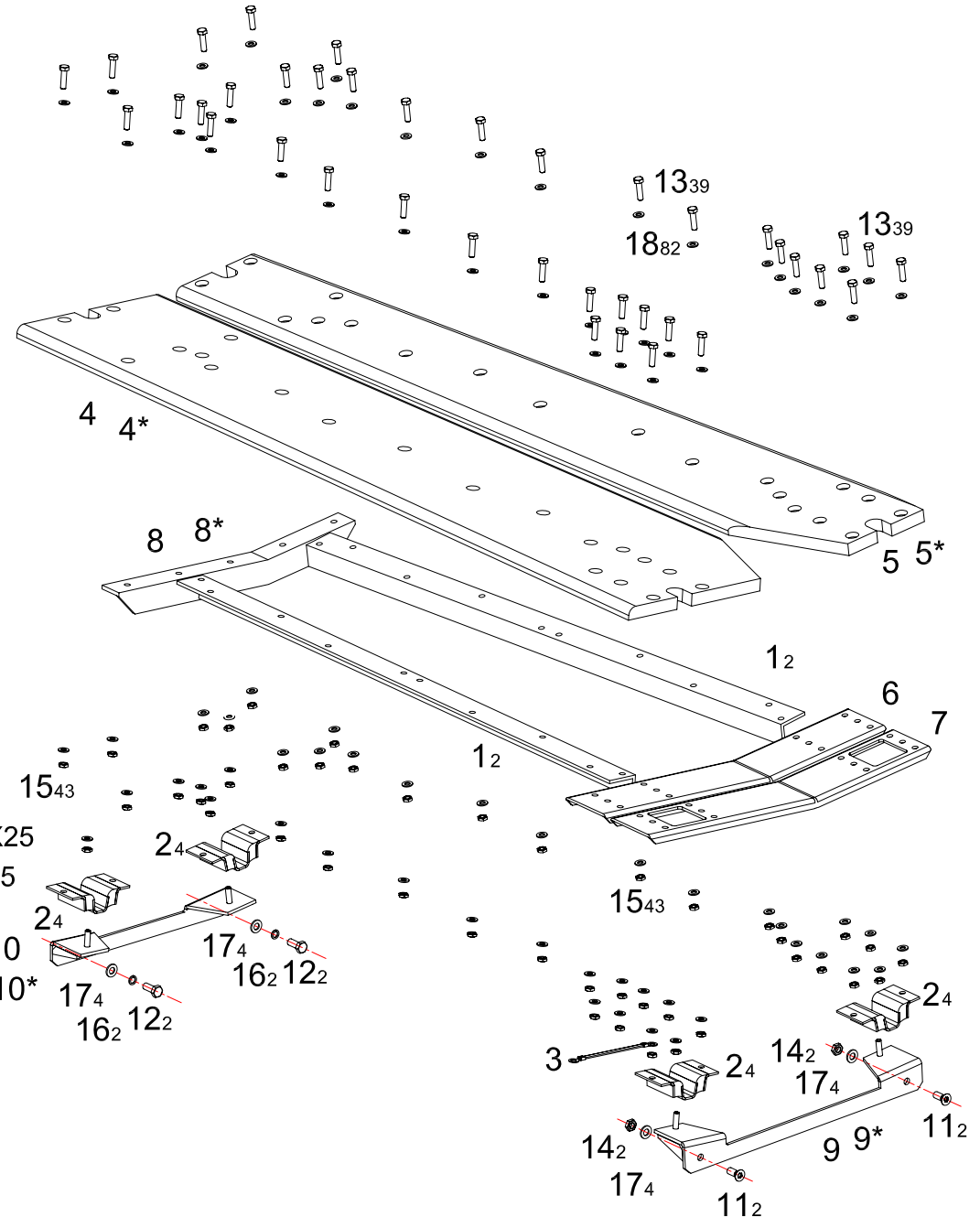
1	ST1 043 01	ROLLER BODY
2	ST1 043 02	HINGE ROLLER
3	ST1 043 03	ROLLER PIN
4	ST1 043 04	PLASTIC LINK
5	ST1 043 05	HINGE SHAFT
6	ST1 043 06	ROLLER BODY
7	ST1 073 02	ROLL PIN Ø2X20
8	ST1 062 09	FLAT HD.SCK.CAP FINE SCREW M10X20
9	ST1 063 08	BEARING 80204
10	ST1 043 10	HINGE ASSEMBLY

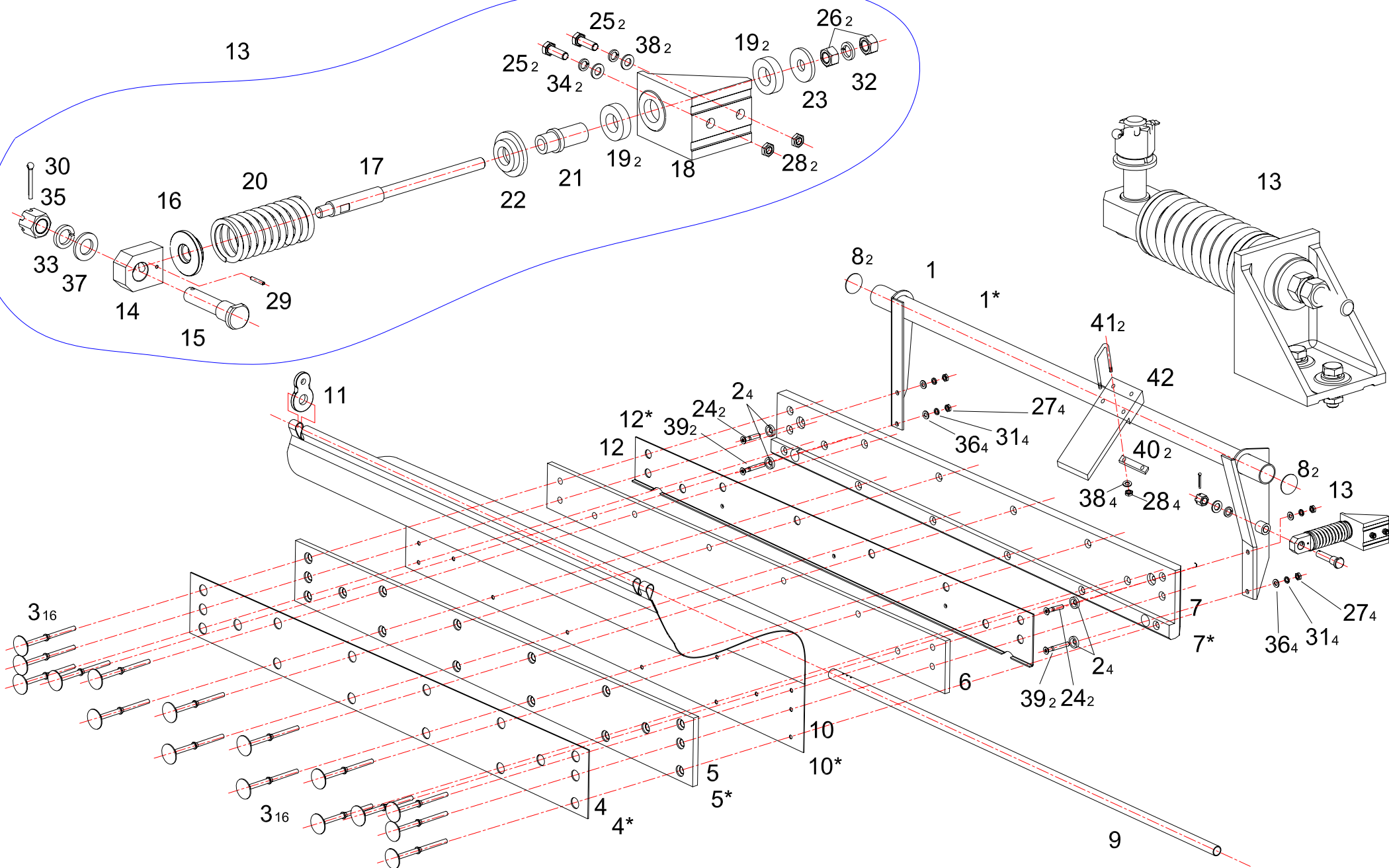


ITEM PART NO.

DESCRIPTION

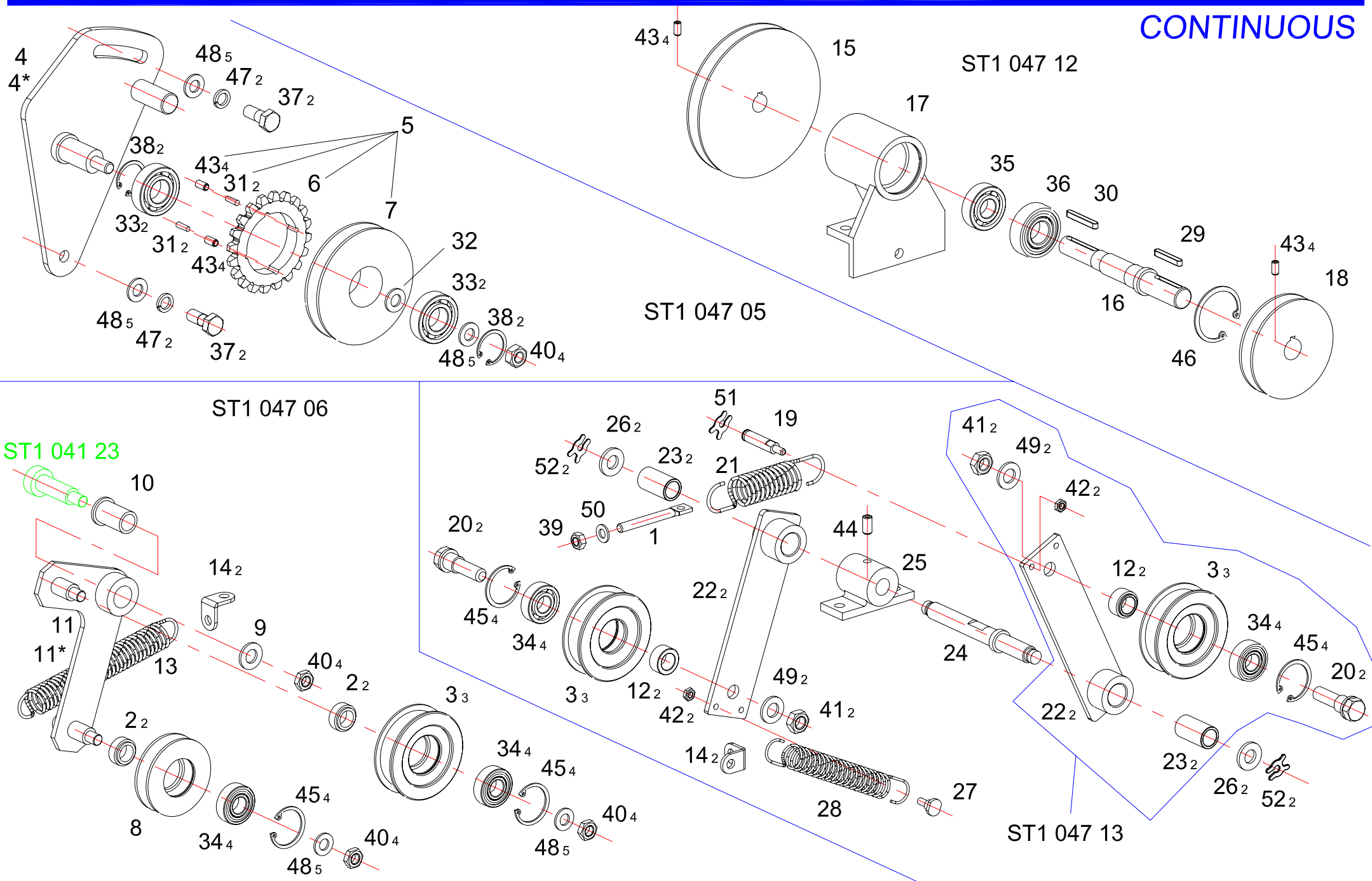
1	ST1 044 01	REINFORCING BAR
2	ST1 044 02	VIBRATION DAMPENER
3	ST1 044 03	BONDING STRAP
4	ST1 044 04	BOUNCE BOARD FRONT L.H.
4*	ST1 044 04*	BOUNCE BOARD FRONT R.H.
5	ST1 044 05	BOUNCE BOARD REAR L.H.
5*	ST1 044 05*	BOUNCE BOARD REAR R.H.
6	ST1 044 06	CHANNEL #1
7	ST1 044 07	CHANNEL #2
8	ST1 044 08	ANGLE SUPPORT L.H.
8*	ST1 044 08*	ANGLE SUPPORT R.H.
9	ST1 044 09	PIT SUPPORT BRACKET R.H. FOR L.H. MACHINE
9*	ST1 044 09*	PIT SUPPORT BRACKET L.H. FOR R.H. MACHINE
10	ST1 044 10	PIT SUPPORT BRACKET L.H. FOR L.H. MACHINE
10*	ST1 044 10*	PIT SUPPORT BRACKET R.H. FOR R.H. MACHINE
11	ST1 062 10	FLAT HD.SCK.CAP SCREW M10X25
12	ST1 065 14	HEX HD.CAP SCREW T.T. M10X25
13	ST1 065 11	HEX HD.CAP SCREW T.T. M8X30
14	ST1 067 05	LOCK NUT M10
15	ST1 067 04	LOCK NUT M8
16	ST1 075 05	SPLIT LOCKWASHER Ø10
17	ST1 076 06	FLAT WASHER Ø10
18	ST1 076 04	FLAT WASHER Ø8





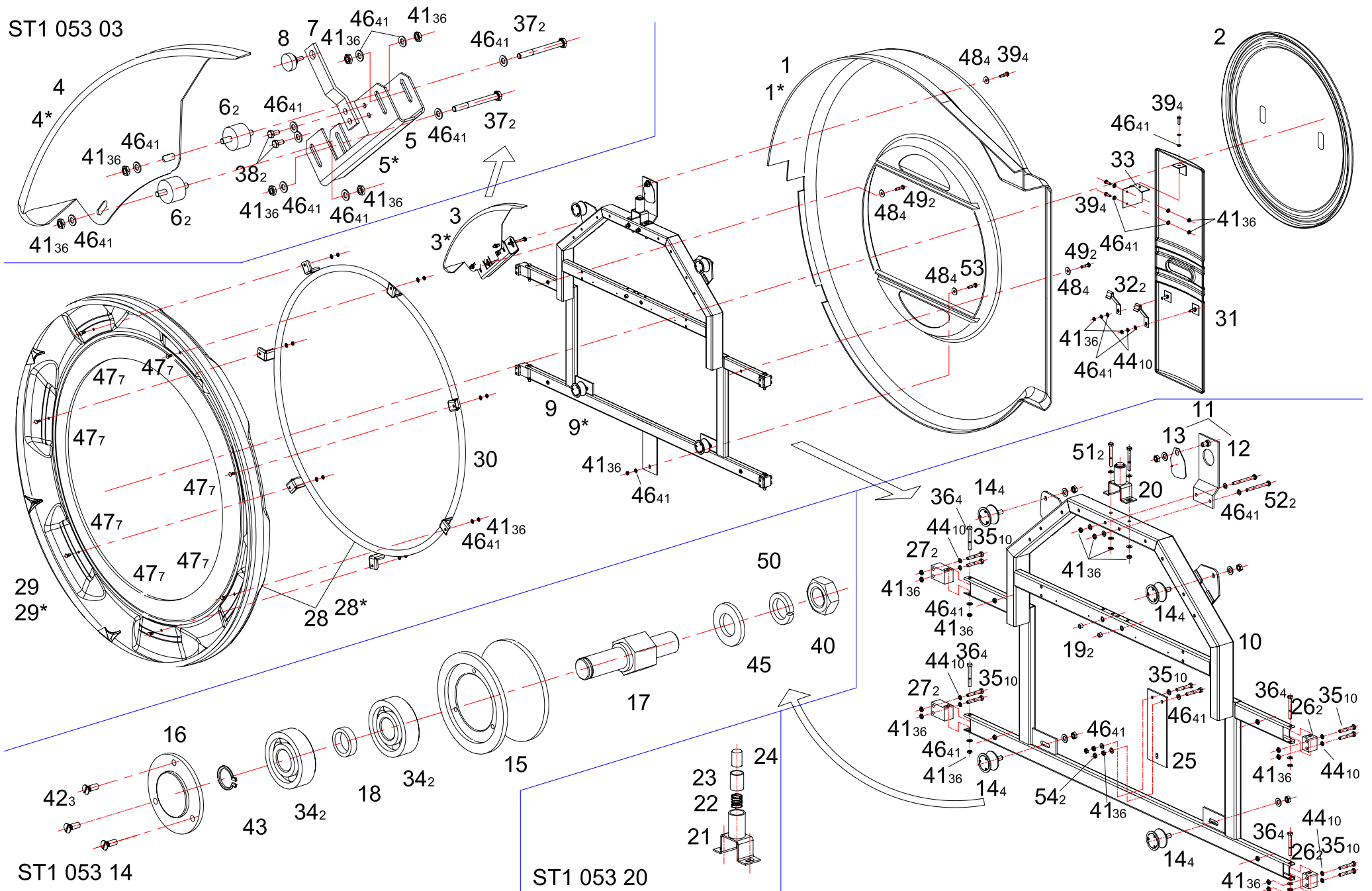
ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	ST1 045 01	HANGER WELDMENT L.H.	21	ST1 045 21	TUBE
1*	ST1 045 01*	HANGER WELDMENT R.H.	22	ST1 045 22	SPRING DISC #2
2	ST1 045 02	PLANK WASHER Ø11	23	ST1 045 23	SPECIAL WASHER Ø12
3	ST1 045 03	RIVET RUBBER	24	ST1 062 11	SPECIAL BOLT M10X60(WITH 2)
4	ST1 045 04	SMOOTH CUSHION FACING L.H	25	ST1 065 10	HEX HEAD CAP SCREW T.T. M8X25
4*	ST1 045 04*	SMOOTH CUSHION FACING R.H	26	ST1 066 09	NUT M12
5	ST1 045 05	CUSHION L.H.	27	ST1 067 05	LOCK NUT M10
5*	ST1 045 05*	CUSHION R.H.	28	ST1 067 04	LOCK NUT M8
6	ST1 045 06	CUSHION SPONGE	29	ST1 073 03	ROLL PIN Ø3X20
7	ST1 045 07	WOOD CUSHION PLANK L.H.	30	ST1 073 15	SPLIT PIN 4X28
7*	ST1 045 07*	WOOD CUSHION PLANK R.H.	31	ST1 075 05	SPLIT LOCKWASHER Ø10
8	ST1 045 08	SHIELD	32	ST1 075 06	SPLIT LOCKWASHER Ø12
9	ST1 045 09	CURTAIN ROD	33	ST1 075 07	SPLIT LOCKWASHER Ø16
10	ST1 045 10	PIN CURTAIN L.H.	34	ST1 075 04	SPLIT LOCKWASHER Ø8
10*	ST1 045 10*	PIN CURTAIN R.H.	35	ST1 080 40	CASTLE NUT M16X1.5
11	ST1 045 11	CURTAIN HANGER	36	ST1 076 06	FLAT WASHER Ø10
12	ST1 045 12	PANEL L.H.	37	ST1 076 08	FLAT WASHER Ø16
12*	ST1 045 12*	PANEL R.H.	38	ST1 076 04	FLAT WASHER Ø8
13	ST1 045 13	SHOCK ABSORBER ASSEMBLY	39	ST1 062 17	SPECIAL BOLT M10X75(WITH 2)
14	ST1 045 14	COLLAR	40	ST1 045 40	STRAP
15	ST1 045 15	SHAFT	41	ST1 045 41	"U" BOLT
16	ST1 045 16	SPRING DISC #1	42	ST1 045 42	PAD
17	ST1 045 17	ADJUSTING SHAFT			
18	ST1 045 18	BRACKET			
19	ST1 045 19	BUMPER RUBBER			
20	ST1 045 20	SPRING			

ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	ST1 047 01	CHAIN 12.7	21	ST1 069 06	SOCKET HD.CAP FINE SCREW M6X20
2	ST1 047 02	BEARING 1204	22	ST1 070 11	SOCKET HEAD CAP SCREW M8X25
3	ST1 047 03	BELT A32	23	ST1 069 07	SOCKET HEAD CAP SCREW M8X30
4	ST1 047 04	BELT A57"	24	ST1 069 05	SOCKET HEAD SET SCREW M6X10
5	ST1 047 05	PULLEY ADJ. ASSEMBLY L.H.	25	ST1 076 03	FLAT WASHER Ø6
5*	ST1 047 05*	PULLEY ADJ. ASSEMBLY R.H.	26	ST1 076 04	FLAT WASHER Ø8
6	ST1 047 06	IDLER PULLEY ASSEMBLY L.H.	27	ST1 063 08	BEARING 80204
6*	ST1 047 06*	IDLER PULLEY ASSEMBLY R.H.	28	ST1 047 28	CHAIN GEAR WELDMENT
7	ST1 047 07	BEARING SEAT L.H. FOR L.H. MACH.	29	ST1 060 07	KEY 25X6X6
7*	ST1 047 07*	BEARING SEAT R.H. FOR L.H. MACH.	30	ST1 070 01	SOCKET HEAD SET SCREW M6X12
8	ST1 047 08	BEARING SEAT L.H. FOR R.H. MACH.			
8*	ST1 047 08*	BEARING SEAT R.H. FOR R.H. MACH.			
9	ST1 047 09	BEARING SEAT			
10	ST1 047 10	SEAT L.H.			
10*	ST1 047 10*	SEAT R.H.			
11	ST1 047 11	LONG SHAFT			
12	ST1 047 12	PULLEY ASSEMBLY			
13	ST1 047 13	IDLER ASSEMBLY			
14	ST1 047 14	REAR ROLLER			
15	ST1 047 15	BRACKET L.H.			
15*	ST1 047 15*	BRACKET R.H.			
16	ST1 047 16	SMALL PULLEY			
17	ST1 060 03	KEY 30X5X5			
18	ST1 062 07	FLAT HEAD SOCKET CAP SCREW M8X25			
19	ST1 065 10	HEX HEAD CAP SCREW T.T. M8X25			
20	ST1 067 04	LOCK NUT M8			



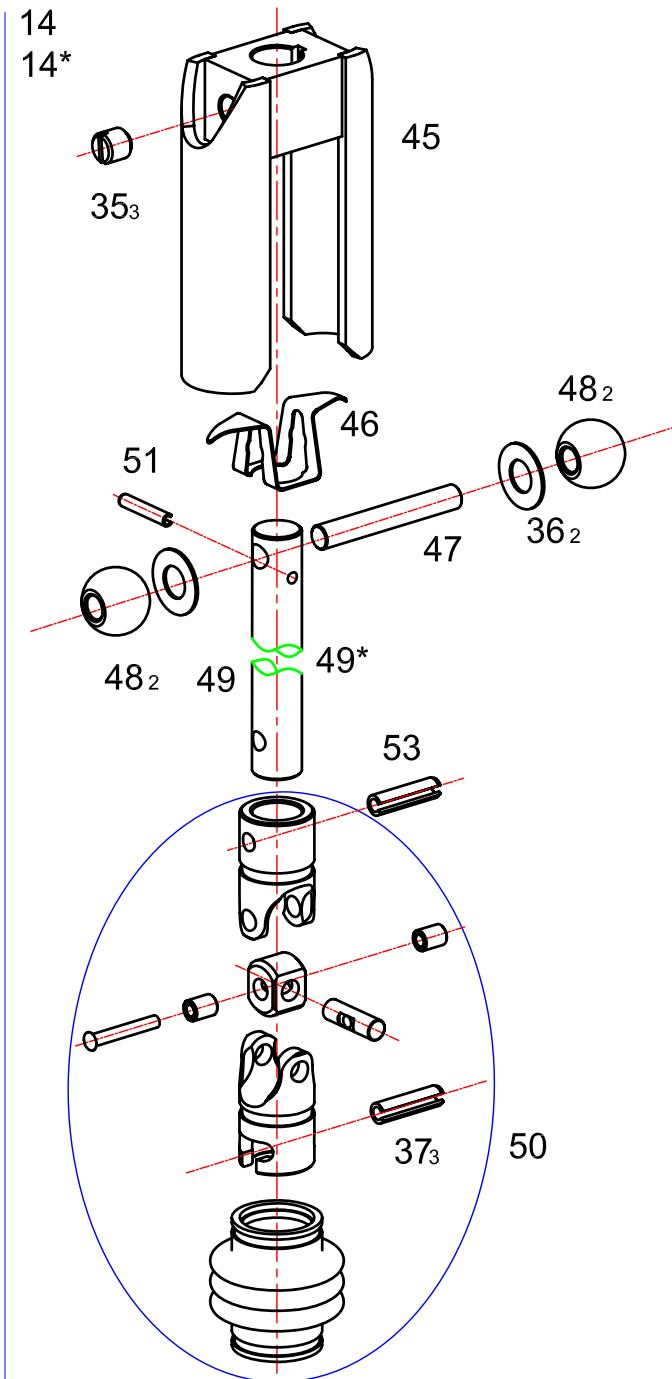
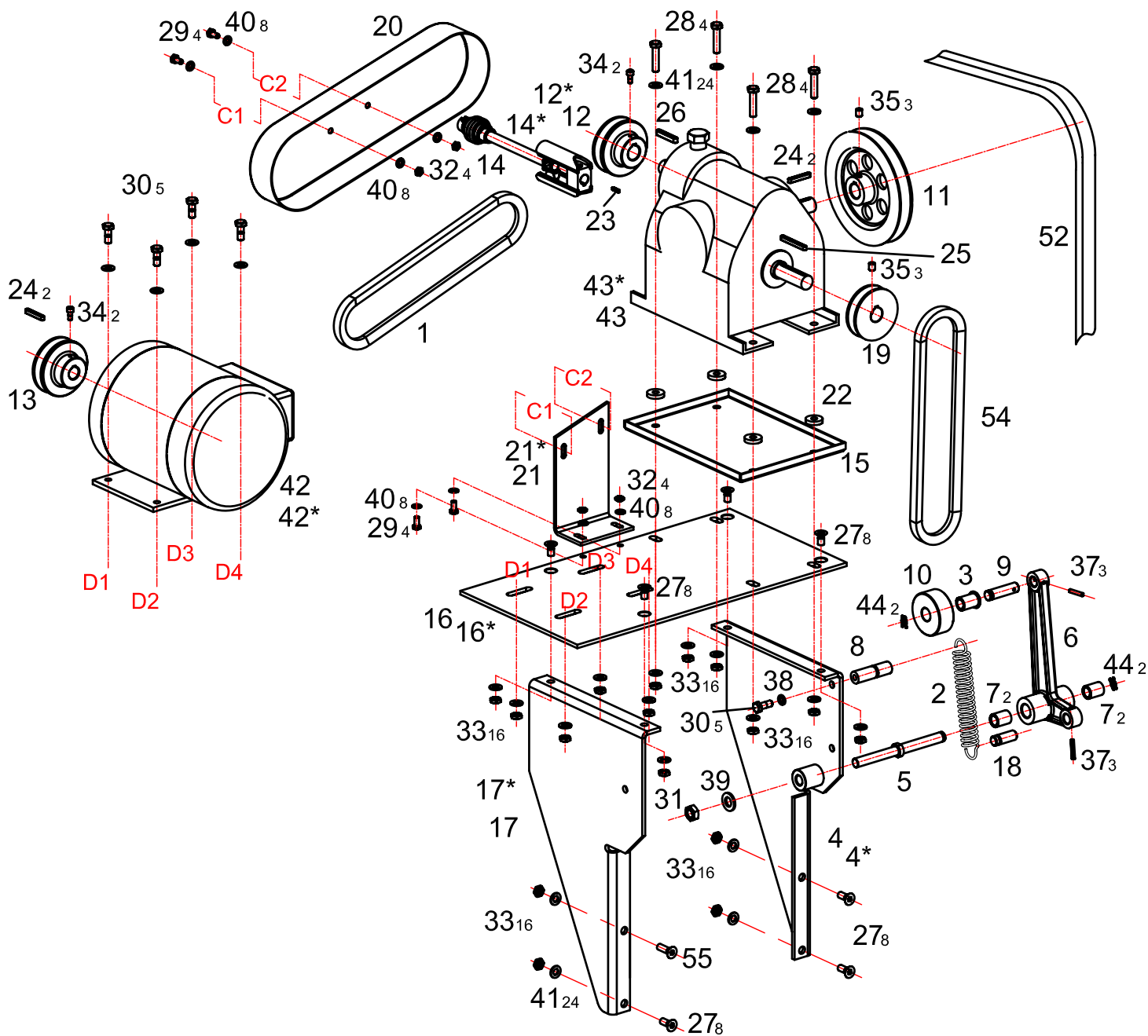
ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	ST1 019 01	STUD SPRING	31	ST1 073 06	CONIC PIN Ø4X10
2	ST1 049 02	BUSHING	32	ST1 049 32	FLANGE BUSHING
3	ST1 049 03	TENSION WHEEL	33	ST1 063 04	BEARING 80104
4	ST1 049 04	PLATE ADJ. L.H.	34	ST1 063 06	BEARING 80202
4*	ST1 049 04*	PLATE ADJ. R.H.	35	ST1 063 07	BEARING 80203
5	ST1 049 05	GEAR ASSEMBLY	36	ST1 063 08	BEARING 80204
6	ST1 049 06	CHAIN GEAR	37	ST1 065 14	HEX HEAD CAP SCREW T.T. M10X25
7	ST1 049 07	PULLEY	38	ST1 074 14	INTERNAL RETAINING RING Ø42
8	ST1 049 08	IDLER PULLEY	39	ST1 066 06	NUT M8
9	ST1 049 09	SPECIAL WASHER Ø13	40	ST1 067 05	LOCK NUT M10
10	ST1 049 10	BUSHING	41	ST1 067 06	LOCK NUT M12
11	ST1 049 11	IDLER PULLEY ARM L.H.	42	ST1 067 03	LOCK NUT M6
11*	ST1 049 11*	IDLER PULLEY ARM R.H.	43	ST1 070 01	SOCKET HEAD SET SCREW M6X12
12	ST1 049 12	SPACER	44	ST1 070 07	SOCKET HEAD SET SCREW M8X10
13	ST1 049 13	SPRING	45	ST1 074 06	INTERNAL RETAINING RING Ø35
14	ST1 049 14	SPRING HANGER	46	ST1 074 08	INTERNAL RETAINING RING Ø47
15	ST1 049 15	PULLEY	47	ST1 075 05	SPLIT LOCKWASHER Ø10
16	ST1 049 16	SHAFT	48	ST1 076 06	FLAT WASHER Ø10
17	ST1 049 17	HOUSING	49	ST1 076 07	FLAT WASHER Ø12
18	ST1 049 18	SMALL PULLEY	50	ST1 076 04	FLAT WASHER Ø8
19	ST1 049 19	SHAFT	51	ST1 007 22	X WASHER L13
20	ST1 049 20	SHAFT	52	ST1 049 52	X WASHER L21
21	ST1 049 21	SPRING			
22	ST1 049 22	ARM			
23	ST1 049 23	BRONZE BUSHING			
24	ST1 049 24	SEAT			
25	ST1 049 25	BRACKET			
26	ST1 049 26	SPECIAL WASHER Ø13			
27	ST1 049 27	SHAFT			
28	ST1 049 28	SPRING			
29	ST1 013 50	KEY 25X5X5			
30	ST1 060 05	KEY 40X5X5			

ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	ST1 051 01	PLOW & MAT WELDMENT LARGE L.H.	28	ST1 051 28	NUT BASE
1*	ST1 051 01*	PLOW & MAT WELDMENT LARGE R.H.	29	ST1 051 29	NUT PLATE
2	ST1 051 02	PLOW & MAT WELDMENT SMALL L.H.			
2*	ST1 051 02*	PLOW & MAT WELDMENT SMALL R.H.			
3	ST1 051 03	APRON ASSEMBLY L.H.			
3*	ST1 051 03*	APRON ASSEMBLY R.H.			
4	ST1 051 04	CLIP BOTTOM L.H.			
4*	ST1 051 04*	CLIP BOTTOM R.H.			
5	ST1 051 05	CLIP WELDMENT			
6	ST1 051 06	STRAP WELDMENT			
7	ST1 051 07	BRACE			
8	ST1 051 08	SUPPORT BRACKET			
9	ST1 051 09	PIN DEFLECTOR WELDMENT			
10	ST1 051 10	CARPET BELT			
11	ST1 062 02	FLAT HEAD SOCKET CAP SCREW M6X16			
12	ST1 062 03	FLAT HEAD SOCKET CAP SCREW M6X20			
13	ST1 062 06	FLAT HEAD SOCKET CAP SCREW M8X20			
14	ST1 062 08	FLAT HEAD SOCKET CAP SCREW M8X40			
15	ST1 065 14	HEX HEAD CAP SCREW T.T. M10X25			
16	ST1 065 09	HEX HEAD CAP SCREW T.T. M8X20			
17	ST1 065 10	HEX HEAD CAP SCREW T.T. M8X25			
18	ST1 067 05	LOCK NUT M10			
19	ST1 067 03	LOCK NUT M6			
20	ST1 067 04	LOCK NUT M8			
21	ST1 076 06	FLAT WASHER Ø10			
22	ST1 076 03	FLAT WASHER Ø6			
23	ST1 076 04	FLAT WASHER Ø8			
24	ST1 051 24	APRON L.H.			
24*	ST1 051 24*	APRON R.H.			
25	ST1 051 25	SPECIAL NUT ASSEMBLY			
26	ST1 072 01	RIVET 3X8			
27	ST1 051 27	SPECIAL NUT			



PIN ELEVATOR WHEEL ASSEMBLY ST1 053 00 (00*)

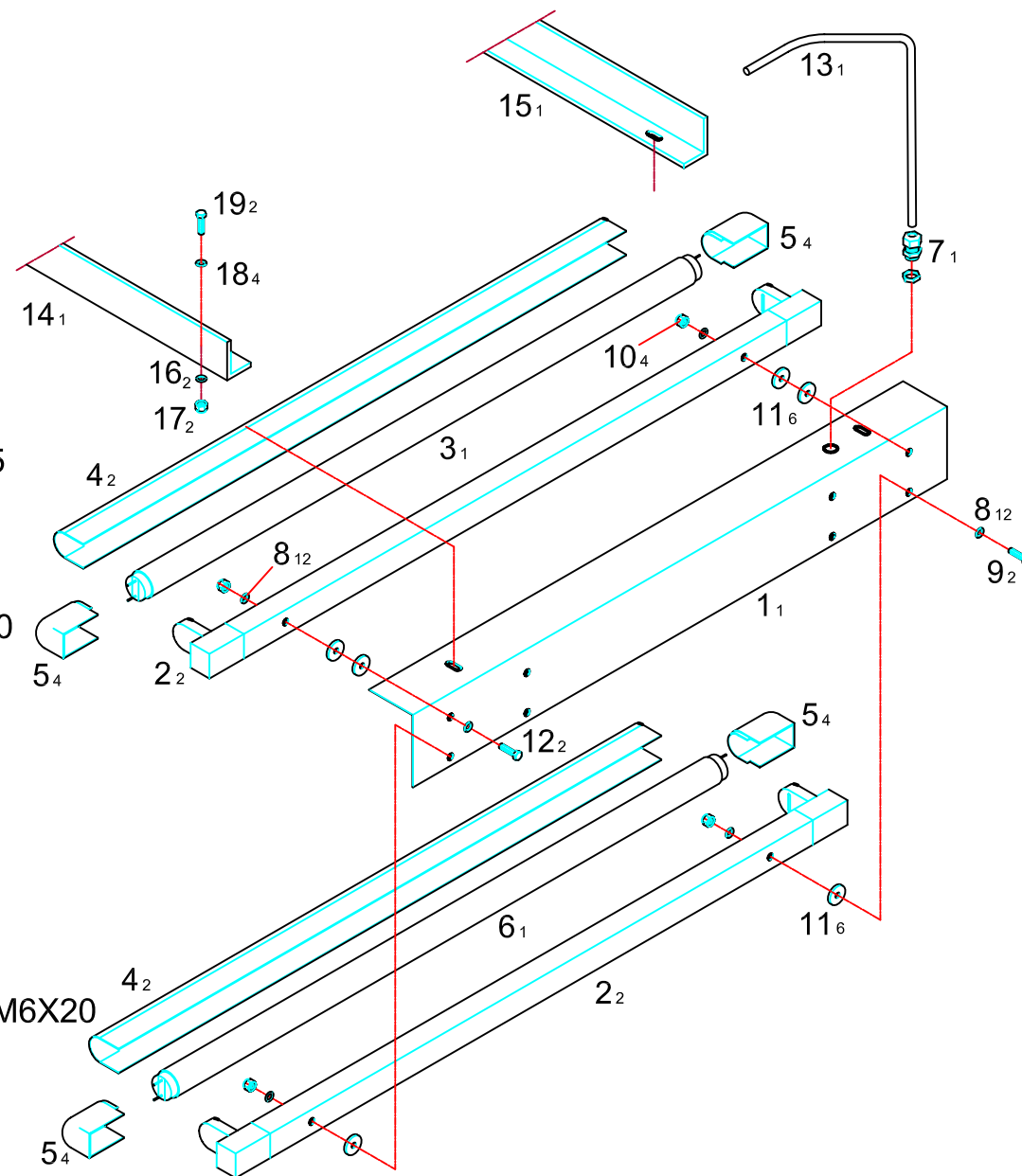
ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	ST1 053 01	WHEEL GUARD L.H.	27	ST1 053 27	HINGE BLOCK SIDE OPPOSITE
1*	ST1 053 01*	WHEEL GUARD R.H.			BALL EXIT
2	ST1 053 02	WHEEL WINDOW	28	ST1 053 28	PIN WHEEL ASSEMBLY L.H.
3	ST1 053 03	RAIL ASSEMBLY L.H.	28*	ST1 053 28*	PIN WHEEL ASSEMBLY R.H.
3*	ST1 053 03*	RAIL ASSEMBLY R.H.	29	ST1 053 29	PIN WHEEL WELDMENT L.H.
4	ST1 053 04	RAIL L.H.	29*	ST1 053 29*	PIN WHEEL WELDMENT R.H.
4*	ST1 053 04*	RAIL R.H.	30	ST1 053 30	RING WELDMENT
5	ST1 053 05	PIN HOLDER BRACKET MOUNT L.H.	31	ST1 053 31	RECTANGULAR GUARD
5*	ST1 053 05*	PIN HOLDER BRACKET MOUNT R.H.	32	ST1 053 32	HANGER
6	ST1 041 16	RUBBER SHOCK MOUNTING	33	ST1 053 33	BRACKET WELDMENT
7	ST1 053 07	BRACKET	34	ST1 063 09	BEARING 201
8	ST1 013 29	BUMPER	35	ST1 064 12	HEX HEAD CAP SCREW T.T. M8X50
9	ST1 053 09	ELEVATOR SUPPORT ASSEMBLY L.H.	36	ST1 064 15	HEX HEAD CAP SCREW P.T. M8X65
9*	ST1 053 09*	ELEVATOR SUPPORT ASSEMBLY R.H.	37	ST1 064 17	HEX HEAD CAP SCREW P.T. M8X75
10	ST1 053 10	ELEVATOR SUPPORT FRAME	38	ST1 065 09	HEX HEAD CAP SCREW T.T. M8X20
		WELDMENT L.H.	39	ST1 065 10	HEX HEAD CAP SCREW T.T. M8X25
11	ST1 053 11	UPPER BRACKET ASSEMBLY	40	ST1 067 06	LOCK NUT M12
12	ST1 053 12	BRACKET WELDMENT	41	ST1 067 04	LOCK NUT M8
13	ST1 053 13	COVER	42	ST1 068 01	BUTTON HD.SCK.CAP SCREW M3X8
14	ST1 053 14	ROLLER ASSEMBLY	43	ST1 074 03	EXTERNAL RETAINING RING Ø12
15	ST1 053 15	ROLLER	44	ST1 075 04	SPLIT LOCKWASHER Ø8
16	ST1 053 16	END COVER	45	ST1 076 07	FLAT WASHER Ø12
17	ST1 053 17	SHAFT	46	ST1 076 04	FLAT WASHER Ø8
18	ST1 053 18	BUSHING	47	ST1 061 02	CARRIAGE BOLT M8X15
19	ST1 053 19	BUSHING	48	ST1 076 09	LARGE WASHER Ø12
20	ST1 053 20	OILER ASSEMBLY	49	ST1 064 11	HEX HEAD CAP SCREW T.T. M8X40
21	ST1 053 21	OILER BRACKET WELDMENT	50	ST1 075 06	SPLIT LOCKWASHER Ø12
22	ST1 053 22	SPRING	51	ST1 064 13	HEX HEAD CAP SCREW P.T. M8X55
23	ST1 053 23	OILER BODY	52	ST1 064 18	HEX HEAD CAP SCREW P.T. M8X80
24	ST1 053 24	WICK	53	ST1 065 11	HEX HEAD CAP SCREW T.T. M8X30
25	ST1 053 25	PLATE	54	ST1 066 15	ACORN NUT M8
26	ST1 053 26	HINGE BLOCK BALL EXIT SIDE			



BACK END MOTOR MOUNT BRACKET ASSEMBLY ST1 055 00 (00*)

ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	ST1 055 01	BELT A27	30	ST1 065 09	HEX HEAD CAP SCREW T.T. M8X20
2	ST1 055 02	SPRING	31	ST1 067 06	LOCK NUT M12
3	ST1 055 03	FLANGE BUSHING	32	ST1 067 03	LOCK NUT M6
4	ST1 055 04	BRACKET WELDMENT L.H. #1	33	ST1 067 04	LOCK NUT M8
4*	ST1 055 04*	BRACKET WELDMENT R.H. #1	34	ST1 069 02	SOCKET HEAD CAP SCREW M5X12
5	ST1 055 05	SHAFT	35	ST1 070 07	SOCKET HEAD SET SCREW M8X10
6	ST1 055 06	BELT TIGHTENER ARM	36	ST1 055 57	SPECIAL WASHER Ø16
7	ST1 055 07	SLEEVE BEARING	37	ST1 073 07	ROLL PIN Ø4X24
8	ST1 055 08	PIN	38	ST1 075 04	SPLIT LOCKWASHER Ø8
9	ST1 055 09	PIN	39	ST1 076 07	FLAT WASHER Ø12
10	ST1 055 10	PULLEY	40	ST1 076 03	FLAT WASHER Ø6
11	ST1 055 11	PULLEY	41	ST1 076 04	FLAT WASHER Ø8
12	ST1 055 12	SHEAVE FOR 50Hz MOTOR	42	ST1 055 42	MOTOR (380V 50Hz)
12*	ST1 055 12*	SHEAVE FOR 60Hz MOTOR	42*	ST1 055 42*	MOTOR (220V 60Hz)
13	ST1 055 13	PIN ELEVATOR SHEAVE FOR 50Hz	43	ST1 055 43	GEARBOX L.H.
14	ST1 055 14A	DIST. DRIVE SHAFT ASSEMBLY L.H.	43*	ST1 055 43*	GEARBOX R.H.
14*	ST1 055 14A*	DIST. DRIVE SHAFT ASSEMBLY R.H.	44	ST1 049 52	X WASHER L21
15	ST1 055 15	BACK END MOTOR DRIP PAN	45	ST1 055 45A	DISTRIBUTOR DRIVE HOUSING
16	ST1 055 16	MOTOR MOUNT PANEL L.H.	46	ST1 055 46A	BALL BEARING RETAINER
16*	ST1 055 16*	MOTOR MOUNT PANEL R.H.	47	ST1 055 47A	PIN
17	ST1 055 17	BRACKET WELDMENT L.H. #2	48	ST1 055 48	BALL BEARING
17*	ST1 055 17*	BRACKET WELDMENT R.H. #2	49	ST1 055 49	DISTRIBUTOR DRIVE SHAFT L.H.
18	ST1 055 18	PIN	49*	ST1 055 49*	DISTRIBUTOR DRIVE SHAFT R.H.
19	ST1 055 19	BACK END DRIVE SHEAVE	50	ST1 055 50	METAL UNIVERSAL JOINT
20	ST1 055 20	SAFETY COVER	51	ST1 055 51	ROLL PIN Ø3,5X18
21	ST1 055 21	COVER BRACKET L.H.	52	ST1 055 56	PIN WHEEL BELT
21*	ST1 055 21*	COVER BRACKET R.H.	53	ST1 055 53	ROLL PIN Ø5X18
22	ST1 055 22	PAPER WASHER	54	ST1 055 54	BELT A37
23	ST1 060 01	KEY 15X3X4	55	ST1 062 07	FLAT HEAD SOCKET CAP SCREW M8X25
24	ST1 060 04	KEY 35X5X5			
25	ST1 060 06	KEY 50X5X5			
26	ST1 060 08	KEY 40X6X6			
27	ST1 062 06	FLAT HEAD SOCKET CAP SCREW M8X20			
28	ST1 064 11	HEX HEAD CAP SCREW T.T. M8X40			
29	ST1 065 05	HEX HEAD CAP SCREW T.T. M6X20			

ITEM	PART NO.	DESCRIPTION
1	ST1 057 01	BAFFLE
2	ST1 057 02	LAMP HOLDER
3	ST1 057 03	NEON GLOW 30W
4	ST1 057 04	LENS
5	ST1 057 05	COVER
6	ST1 057 06	NEON WHITE 30 W
7	ST1 057 07	CABLE GLAND
8	ST1 057 08	SPECIAL WASHER Ø4
9	ST1 057 09	BUTTON HD.SCREW M4x15
10	ST1 057 10	LOCK NUT M4
11	ST1 057 11	PLASTIC WASHER
12	ST1 057 12	BUTTON HD.SCREW M4X20
13	ST1 057 13	CABLE 3X0,75 MM ²
14	ST1 005 37	LIGHT BRACKET L.H.
15	ST1 005 38	LIGHT BRACKET R.H.
16	ST1 075 03	SPLIT LOCKWASHER Ø6
17	ST1 066 04	NUT M6
18	ST1 076 03	FLAT WASHER Ø6
19	ST1 065 05	HEX HD. CAP SCREW T.T. M6X20



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STOP SCREW M4X12	ST1 027 11	27
SPRING	ST1 027 12	27
STUD LONG	ST1 027 13	27
STUD SHORT	ST1 027 14	27
SPECIAL WASHER Ø6	ST1 027 15	27
SHAFT	ST1 027 16	27
LEVER RESPOT ASSY	ST1 027 17	27
LEVER ASSY FOR #7 RESPOT CELL	ST1 027 17*	27
STUD PIVOT	ST1 027 18	27
SPACER	ST1 027 19	27
BUSHING	ST1 027 20	27
DISTRIBUTOR ASSEMBLY	ST1 028 00	28
MAIN SUPPORT ASSEMBLY	ST1 028 01	28-29-30
TUBE ASSEMBLY	ST1 028 02	28-31-32
SUPPORT ASSEMBLY	ST1 028 03	28-33
TRIP STOP SUPPORT ASSEMBLY	ST1 028 04	28-34
DISTRIBUTOR TRANSMISSION ASSEMBLY	ST1 028 05	28-35-36
SPECIAL NUT M5X7	ST1 028 06	28-32-36
BELT LACING	ST1 028 09	28
CONNECTING PIN	ST1 029 10	28
MAIN CASTING	ST1 029 01	30
CARRIAGE SUPPORT TUBE	ST1 029 02	30
CARRIAGE SUPPORT CASTING	ST1 029 03	30

BELT TIGHTENER ASSEMBLY	ST1 029 04	30
CONCENTRIC ROLLER ASSEMBLY	ST1 029 05	30
ECCENTRIC ROLLER ASSEMBLY	ST1 029 06	30
STEEL CONCENTRIC ROLLER ASSY	ST1 029 07	30
SPRING	ST1 029 08	30
CLAMP STUD	ST1 029 09	30-32
SUPPORT GUIDE L.H.	ST1 029 10	30
SPECIAL BOLT P.T. M6X140	ST1 029 11	30
SPACER INNER	ST1 029 12	30
BELT RUNNER REAR	ST1 029 13	30
ROLLER ASSEMBLY	ST1 029 14	30
SPACER OUTER	ST1 029 15	30
SUPPORT GUIDE R.H.	ST1 029 16	30
SPACER BEARING	ST1 029 17	30-36
SPRING POST SLEEVE	ST1 029 18	30
SPRING POST PIN	ST1 029 19	30
ORIENTOR PAN WELDMENT	ST1 029 20	30
SPYRALIGN BEARING Ø8	ST1 029 21	30
BEARING	ST1 029 22	30
BEARING BA 2016	ST1 029 23	30
THRUST BEARING Ø32	ST1 029 24	30
BEARING 99502H	ST1 029 35	30-32-36
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PULLEYASSEMBLY	ST1 029 38	30-32
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SPRING POST SLEEVE	ST1 029 41	30-36
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BEARING	ST1 029 44	30
SLEEVE	ST1 029 48	30
SPECIAL WASHER	ST1 029 49	30

SHAFT	ST1 029 50	30
SLEEVE	ST1 029 51	30
V STYLE PULLEY	ST1 029 52	30
PIN	ST1 029 53	30
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FRONT CARRIAGE	ST1 031 05	32
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BELT GUIDE	ST1 031 08	32
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BELT RUNNER SUPPORT	ST1 031 10	32
BELT RUNNER BRACKET	ST1 031 11	32
TUBE	ST1 031 12	32
SPRING	ST1 031 13	32
COLLAR	ST1 031 14	32
TRIP ROCKER ARM WELDMENT ASSEMBLY	ST1 031 15	32
ROLLER	ST1 031 16	32
CONNECTING LINK	ST1 031 17	32
REAR CARRIAGE	ST1 031 18	32
TUBE MIDDLE	ST1 031 19	32
SHAFT	ST1 031 20	32
TUBE FRONT	ST1 031 21	32
CLAMP STUD	ST1 031 23	32
LINK	ST1 031 24	32
SHAFT	ST1 031 25	32
KEY 14X2X3	ST1 031 27	32
END FITTING BNF-5	ST1 031 41	32
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SAFETY LINK SPRING	ST1 033 01	33
LATERAL DRIVE SPRING	ST1 033 02	33
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SAFETY LINK TUBE	ST1 033 04	33
SPACER CLAMP	ST1 033 05	33
ECCENTRIC SPRING POST	ST1 033 06A	33
SLEEVE	ST1 033 07	33
DISTRIBUTOR MOUNT WELDMENT	ST1 033 08	33
DISTRIBUTOR SUPPORT	ST1 033 09	33
ROD END BEARING BNM-8	ST1 033 10	33
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PINION	ST1 035 06	36
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DISTRIBUTOR WORM GEAR	ST1 035 13	36
SPRING ASSEMBLY	ST1 035 14	36
SPECIAL WASHER Ø16	ST1 035 15	36
DISTRIBUTOR INDEXING CAM	ST1 035 16	36
SHAFT CAM SUPPORT	ST1 035 17	36
SHAFT ARM	ST1 035 18	36

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SPRING	ST1 035 20	36
SPECIAL WASHER Ø8	ST1 035 21	36
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WIREWAY BRACKET	ST1 037 07	38
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FRONT WIREWAY R.H.	ST1 037 09	38
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KICKBACK PLATE ASSEMBLY BALL EXIT SIDE R.H.	ST1 039 00	39-40

KICKBACK PLATE ASSEMBLY BALL EXIT SIDE L.H.	ST1 039 00*	39-40
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URETHANE CUSHION BLOCK R.H.	ST1 039 02	42-42
URETHANE CUSHION BLOCK L.H.	ST1 039 02*	40-42
THRUST BEARING	ST1 039 03	40-42
SPECIAL WASHER Ø20	ST1 039 04	40-42
BEARING SUPPORT ASSEMBLY R.H. FOR L.H. MACHINE	ST1 039 05	40
BEARING SUPPORT ASSEMBLY L.H. FOR R.H. MACHINE	ST1 039 05*	40
BEARING RETAINER	ST1 039 06	40
SPRING	ST1 039 07	40-42
BEARING SUPPORT	ST1 039 08	40-42
FOOT SUPPORT WELDMENT	ST1 039 09	40-42
CURTAIN ROD	ST1 039 10	40
SPECIAL SET SCREW M24X120	ST1 039 11	40-42
SPECIAL SET SCREW M24X80	ST1 039 12	40
KICKBACK WELDMENT R.H. SIDE FOR L.H. MACHINE	ST1 039 13	40-51
KICKBACK WELDMENT L.H. SIDE FOR R.H. MACHINE	ST1 039 13*	40
DOOR	ST1 039 14	40
PANEL #1	ST1 039 15	40
PANEL #2	ST1 039 16	40
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PANEL #4	ST1 039 32	40
BRONZE BUSHING	ST1 039 33	40-42
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BEARING SUPPORT ASSEMBLY R.H.FOR R.H. MACHINE	ST1 041 05	42
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SPRING POST PIN	ST1 041 07	42
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ROLLER ASSEMBLY R.H.	ST1 041 12	42
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SUPPORT BRACKET ASSEMBLY R.H.	ST1 041 13	42
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SUPPORT WELDMENT R.H.	ST1 041 22	42
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SHAFT	ST1 041 39	42
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ROLLER BODY	ST1 043 01	43
HINGE ROLLER	ST1 043 02	43
ROLLER PIN	ST1 043 03	43
PLASTIC LINK	ST1 043 04	43
HINGE SHAFT	ST1 043 05	43

ROLLER BODY	ST1 043 06	43
HINGE ASSEMBLY	ST1 043 10	43
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BOUNCE BOARD FRONT R.H.	ST1 044 04*	44
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PIT SUPPORT BRACKET L.H. FOR R.H. MACHINE	ST1 044 09*	44
PIT SUPPORT BRACKET L.H. FOR L.H. MACHINE	ST1 044 10	44
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CHAIN 12.7	ST1 047 01	48
BEARING 1204	ST1 047 02	48
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PULLEY ADJ. ASSEMBLY L.H.	ST1 047 05	48-49
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IDLER PULLEY ASSEMBLY L.H.	ST1 047 06	48-49
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BEARING SET L.H. FOR L.H. MACH.	ST1 047 07	48

BEARING SET R.H. FOR L.H. MACH.	ST1 047 07*	48
BEARING SET L.H. FOR R.H. MACH.	ST1 047 08	48
BEARING SET R.H. FOR R.H. MACH.	ST1 047 08*	48
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REAR ROLLER	ST1 047 14	48
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BRACKET R.H.	ST1 047 15*	48
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CHAIN GEAR WELDMENT	ST1 047 28	48
BUSHING	ST1 049 02	50
TENSION WHEEL	ST1 049 03	50
PLATE ADJ. L.H.	ST1 049 04	50
PLATE ADJ. R.H.	ST1 049 04*	50
GEAR ASSEMBLY	ST1 049 05	50
CHAIN GEAR	ST1 049 06	50
PULLEY	ST1 049 07	50
IDLER PULLEY	ST1 049 08	50
SPECIAL WASHER Ø13	ST1 049 09	50
BUSHING	ST1 049 10	50
IDLER PULLEY ARM L.H.	ST1 049 11	50
IDLER PULLEY ARM R.H.	ST1 049 11*	50
SPACER	ST1 049 12	50
SPRING	ST1 049 13	50
SPRING HANGER	ST1 049 14	50
PULLEY	ST1 049 15	50
SHAFT	ST1 049 16	50
HOUSING	ST1 049 17	50

SMALL PULLEY	ST1 049 18	50
SHAFT	ST1 049 19	50
SHAFT	ST1 049 20	50
SPRING	ST1 049 21	50
ARM	ST1 049 22	50
BRONZE BUSHING	ST1 049 23	50
SEAT	ST1 049 24	50
BRACKET	ST1 049 25	50
SPECIAL WASHER Ø13	ST1 049 26	50
SHAFT	ST1 049 27	50
SPRING	ST1 049 28	50
FLANGE BUSHING	ST1 049 32	50
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PLOW & MAT WELDMENT-LARGE R.H.	ST1 051 01*	52
PLOW & MAT WELDMENT-SMALL L.H.	ST1 051 02	52
PLOW & MAT WELDMENT-SMALL R.H.	ST1 051 02*	52
APRON ASSEMBLY L.H.	ST1 051 03	51-52
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CLIP BOTTOM R.H.	ST1 051 04*	52
CLIP WELDMENT	ST1 051 05	52
STRAP WELDMENT	ST1 051 06	52
BRACE	ST1 051 07	52
SUPPORT BRACKET	ST1 051 08	52
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CARPET BELT	ST1 051 10	52
APRON L.H.	ST1 051 24	52
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RAIL R.H.	ST1 053 04*	54
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PIN HOLDER BRACKET MOUNT R.H.	ST1 053 05*	54
BRACKET	ST1 053 07	54
ELEVATOR SUPPORT ASSEMBLY L.H.	ST1 053 09	54
ELEVATOR SUPPORT ASSEMBLY R.H.	ST1 053 09*	54
ELEVATOR SUPPORT FRAME WELDMENT L.H.	ST1 053 10	54
UPPER BRACKET ASSEMBLY	ST1 053 11	54
BRACKET WELDMENT	ST1 053 12	54
COVER	ST1 053 13	54
ROLLER ASSEMBLY	ST1 053 14	53-54
ROLLER	ST1 053 15	54
END COVER	ST1 053 16	54
SHAFT	ST1 053 17	54
BUSHING	ST1 053 18	54
BUSHING	ST1 053 19	54
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SPRING	ST1 053 22	54
OILER BODY	ST1 053 23	54
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PIN WHEEL ASSEMBLY R.H.	ST1 053 28*	54
PIN WHEEL WELDMENT L.H.	ST1 053 29	54
PIN WHEEL WELDMENT R.H.	ST1 053 29*	54
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HANGER	ST1 053 32	54
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BRACKET WELDMENT R.H. #1	ST1 055 04*	56
SHAFT	ST1 055 05	56
BELT TIGHTENER ARM	ST1 055 06	56
SLEEVE BEARING	ST1 055 07	56
PIN	ST1 055 08	56
PIN	ST1 055 09	56
PULLEY	ST1 055 10	56
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DIST. DRIVE SHAFT ASSEMBLY L.H.	ST1 055 14A	56
DIST. DRIVE SHAFT ASSEMBLY R.H.	ST1 055 14A*	56
BACK END MOTOR DRIP PAN	ST1 055 15	56
MOTOR MOUNT PANEL L.H.	ST1 055 16	56

MOTOR MOUNT PANEL R.H.	ST1 055 16*	56
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BAFFLE	ST1 057 01	57
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KEY 30X5X5	ST1 060 03	48
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KEY 40X5X5	ST1 060 05	50
KEY 50X5X5	ST1 060 06	56
KEY 25X6X6	ST1 060 07	48
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